

# Shell E&P Technology Company

A Division of Shell Exploration & Production Company



Bellaire Technology Center  
P.O. Box 481  
Houston, TX 77001-0481

3737 Bellaire Boulevard  
Houston, TX 77025

March 28, 1996

Marmorshteyn Oil  
P.O. Box 73084  
Davis, CA 95617

RE: Abrasive Hydrojet Technology Field Trial in Albert Load, Michigan

Dear Mr. Lyustiger:

The demonstration of abrasive hydrojet technology by Marmorshteyn Oil during our field trial in Michigan was very impressive. We are very pleased with the performance of your downhole hydrojet slotting equipment, the field procedures and the services provided by your personnel. The analysis of the field trial data indicates that this technology, although widely used in Russia but rather new and undeveloped in the United States, now holds great potentials for its expanded use throughout the industry here.

Despite the fact that our engineering group in Shell received the technology with high expectations, we were not entirely certain about the tool performance prior to the field trial conducted during the week of February 5, 1996 at a field in Montmorency County, Michigan. Nevertheless, our expectations were not disappointed. The hydrojet tool, provided by Marmorshteyn Oil and not previously used in this country, was readily adapted to the Halliburton hydraulic fracturing surface equipment on site. The slot geometry, as seen by video log run in one of the well, was according to the design. The penetration depth cannot be easily assessed from the video, but the amount and the size of formation cuttings, observed on site, suggested significant slotting depth.

The consulting and tool operation provided by Marmorshteyn Oil during the test is mostly appreciated. The personnel brought on site were very efficient, knowledgeable about their technology, and cooperative in providing full expectations of the procedures being used. This openness resulted in identifying several very promising applications of the abrasive hydrojet technology in this country. Attached please find our internal memo summarizing the field trial and our on-site discussions. Shell E&P Technology is currently evaluating various options of pursuing the application and further development of this technology. Therefore, please consider at this time the summary of our discussions confidential.

Looking forward to future productive collaboration in applications and further development of this new promising technology.

Very truly yours

A handwritten signature in blue ink, appearing to read "Hubert R. Schreyer".



**Shell E&P Technology Company**  
**InterOffice Memorandum**

APRIL 15, 1996

**FROM:** J. SHLYAPOBERSKY, STAFF RESEARCH ENGINEER, BTC  
A. LOCKWOOD, SR. PRODUCTION ENGINEER, EA-SWEPI

**TO:** R. B. STANBERY, WELL ENGINEERING SKILL MANAGER, BTC  
J. L. MORRIS, TECHNICAL MANAGER – MICHIGAN, SWEPI

**SUBJECT:** ABRASIVE HYDROJET TECHNOLOGY FIELD TRIAL IN ALBERT LOAD, MICHIGAN

A field trial of abrasive hydrojet (AHJ) slotting perforation technology was recently performed in the Albert/Loud field in Michigan. The purpose of the trial was to test the Russian hydrojet tool, and gauge its effectiveness in increasing completion efficiency in the naturally fractured Antrim Shale. Following the hydrojet slotting, the wells were fractured with Antrim brine then swab-tested. In addition, a video camera was run in one of the wells to view the slots and to get a qualitative feel for the effectiveness of the hydrojetting tool. The next step in the process will be to fracture stimulate the wells with a “clean” fracturing medium consisting of antrim brine and a neutral buoyancy proppant, with no additives. The following is a short summary of the hydrojet slotting stage of this test.

The downhole hydrojetting tool, provided by Marmorsteyn Oil Company of California and operated by Russian consultants, performed according to the design specifications. Several independent evidences of creating slots in casing and formation were observed: small metal dust from dried return solids on magnet; cement and formation cuttings of various shapes and sizes (up to 1-inch shale pebbles ); video camera log of hydrojet slots .

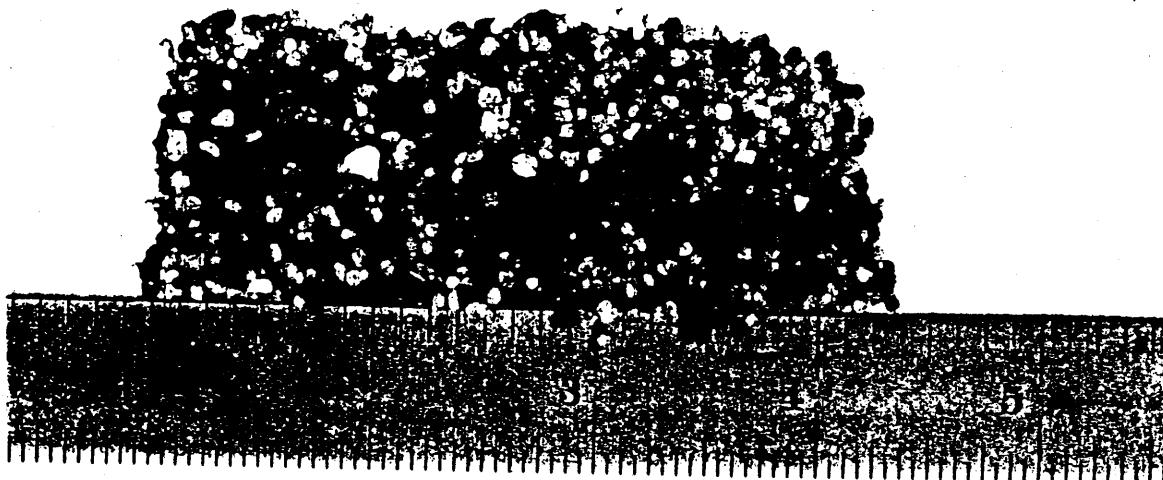
The logistics of performing abrasive hydrojetting operations with standard fracturing equipment, provided by Halliburton, worked very well, although at the beginning of the tests we experienced some difficulties in identifying the optimal conditions for abrasive hydrojet cutting. Variables such as sand concentration, nozzle-size, and pump rates and pressures were adjusted until optimal conditions were achieved (i.e., adequate formation cutting was maintained while reducing the sand concentration and pump pressures to prolong nozzle life). In addition, several opportunities to reduce future AHJ job costs and increase job efficiency were identified.

## **HydroJet Technology Field Trial**

**Albert Load, Michigan, February 7, 1996**

**Well C1-20, Depth 1283 -1284**

**Cuttings and Abrasive Material**

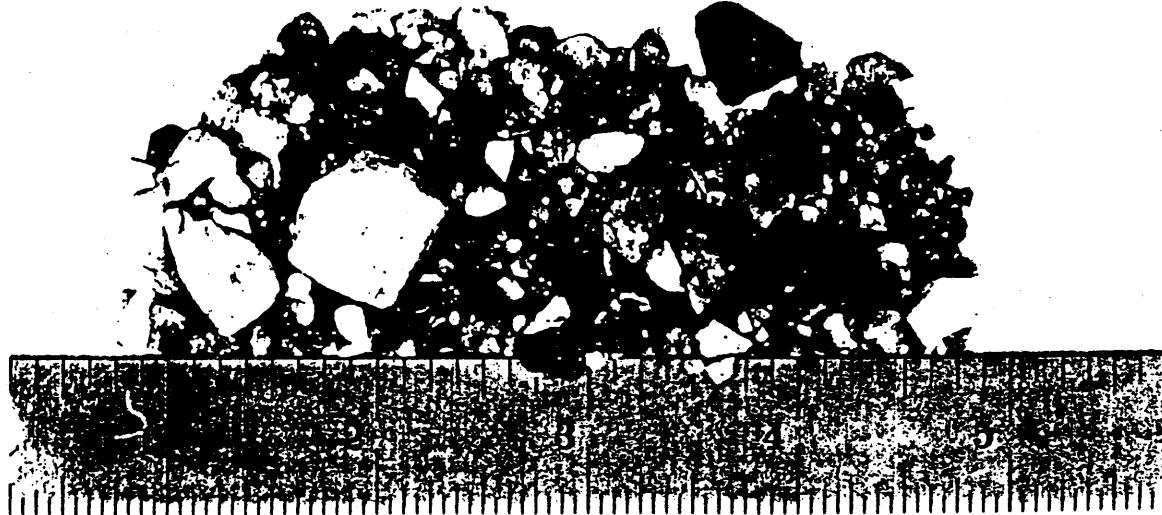


## **HydroJet Technology Field Trial**

**Albert Load, Michigan, February 7, 1996**

**Well C1-20, Depth 1281-1282**

**Cuttings and Abrasive Material**



**HydroJet Technology Field Trial**  
**Albert Load, Michigan, February 18, 1996**  
**Well C1-20, Depth 1287-1288**  
**Video Log of Slot Inside Wellbore after AHJ**



## **Appendix B: Benefits, Improvements And The Most Promising Applications Of Abrasive Hydrojet Perforation Technology.**

The most obvious benefits that abrasive hydrojet technology can provide are the following:

- The AHJ slotting provides a very precise, reliable and controllable method to establish large inflow path between the cased borehole and the formation. The inflow area of an 8-in per foot dual slot is equivalent to 36 spf of 0.75-in shaped charge holes. Moreover, the pressure drop on HJ slot is significantly less than on the areal equivalent set of perforated holes. In addition, the HJ cutting process is much more robust in creating low-resistant flow path, even with two strings of casing (the latter may require the adjustment of the cutting speed).
- HJ slotting preserves the integrity of the cement bond. This can be critical for zonal isolation when the perforated intervals are in close proximity to water or a gas cap. The integrity of the cement sheath also increases the casing strength and resistance to failure.
- The created HJ slots geometry simplifies the fracture initiation and therefore may significantly reduce the near wellbore problems (multiple fracturing, tortuosity, etc). This reduces the chances of NWB screenouts during fracture stimulation and minimizes the choking non-darcy effect because of the tortuous path during production (esp., in gas wells).
- HJ slot geometry (with the penetration depth up to 3-5 ft) bypasses the near wellbore mud invasion zone and increases the drainage area. This suggests that HJ slotting in clean, high permeability sands is the preferred completion method. If these clean formations require sand control, HJ slotting can be used in combination with high rate water packs. For laminated formations, HJ slots used in combination with F&P should result in consistent negative skin completions.
- HJ cutting does not reduce the near wellbore strength of the formation as does conventional shape charge perforating. Under some circumstances, this HJ feature in combination with a larger created drainage area may allow a natural completion of formations that currently require sand control.
- The slots modify the stresses in near wellbore zone (relaxed in zone adjacent to the slots, and increased at the tip zone). Formations with strong stress-dependent permeability may encounter significantly reduced completion skin. Moreover, for deep and relatively hard formations, slotting may achieve compressive fracturing in the near-wellbore region that results in significant permeability increase at distance of several slot diameters and dramatic reduction of near wellbore conversion pressure drop. In gas wells it will reduce (or completely eliminate) sometimes very large non-darcy skin.

The main drawback of the current state of HJ technology is its cost. The main cost components are associated with the materials cost (slick water and abrasive material), the horse power pumping charges and rig time. The analysis of HJ operations in the Antrim Shale trial identified the opportunities to reduce the overall cost of the HJ operations, thus making it more competitive to other perforating methods.

HJ cutting is a very slow process. Depending on casing grade and formation properties (pressure, strength, etc), the HJ slots are cut at a tool speed of 0.6 to 1.2 ft / hr (2 to 4 mm per min) according to the current design parameters. The tool speed also depends on nozzles size, pressure drop across the nozzles, and the size of abrasive material and its concentration. The tool speed can be increased with larger nozzles, higher nozzle pressure drop, coarser abrasives, and higher abrasive concentrations. However, the last three options will require more horsepower and will result in shorter nozzle life. Obviously, the actual operating parameters require economic optimization for given conditions. For instance, if rig time is at a premium, increasing the cutting speed at the expense of other components may be justified.

The overall cost can also be reduced if several zones (dual slots) are cut simultaneously. The required horsepower can be estimated (for current system design) based on a required rate of 3 bpm and 3,000 psi nozzle pressure drop for a dual slot tool arrangement. With hydraulic fracturing equipment, dual slots can probably be cut simultaneously.

Previously we identified several potentially promising areas of HJ applications within Shell (see Attachment C). After evaluating the Michigan field trial and holding discussions with Shell engineers, we propose to tailor further testing and development of the hydrojetting technology to two most promising areas:

- Gulf of Mexico reservoirs, where HJ slotting can be used in combination with various sand control methods or by itself.
- Gas wells in South Texas, where HJ slotting can be used as a starter for hydraulic fracturing or by itself in moderately permeable formations. One of the main attractions to HJ slotting is S.Texas is the frequent need to perforate through two strings of casing, which is very difficult to achieve with conventional perforating techniques.

We have compiled a preliminary pumping cost estimate for 4 hrs of pumping charges (approximately two 1-ft strokes of the HJ tool, which results in two to twelve sets of 180° hydrojetted slots, depending on the number of nozzles used and the injection rate and pressure). We assume (based on the field trial) that the pressure drop of 3000 psi on the dual 6-mm nozzle set requires an injection rate of 3 bpm. The calculations for the slick water are based on Halliburton program StimWin.

The first two cases are for two wellbore configurations in S. Texas in 12,000-ft reservoir:

(1) 3.5-inch casing in the target zone (average of 4.0-inch casing is used) and 2.065 OD Coil tubing:

Depth 12,000	Tub ID 1.50	Tub OD 2.05	Casing ID 4.00	Ft(psi)	Ftot	HP	PCost/4hrs
Rate (bpm)	F1(psi)	F2(psi)					
3	2196	169		2364	5364	393	2066
6	5675	436		6111	9111	1337	14368
9	9891	759		10650	13650	3004	68634
12	14669	1126		15795	18795	5514	143374

(2) 3.5-in workstring in 5-in casing

Depth 12,000	Tub ID 2.99	Tub OD 3.50	Casing ID 4.89	Ft(psi)	Ftot	HP	PCost/4hrs
Rate (bpm)	F1(psi)	F2(psi)					
3	147	252		399	3399	249	1172
6	380	651		1032	4032	591	2780
9	663	1135		1798	4798	1056	4962
12	983	1684		2666	5666	1663	8728
15	1334	2286		3620	6620	2428	14567
18	1713	2934		4647	7647	3365	24063
21	2115	3624		5739	8739	4487	40383

The third case is for GOM, 12,000-ft reservoir, 7-inch casing and 3.5 workstring:

Depth 12,000	Tub ID 2.99	Tub OD 3.50	Casing ID 4.89	Ft(psi)	Ftot	HP	PCost/4hrs
Rate (bpm)	F1(psi)	F2(psi)					
3	147	18		165	3165	232	1091
6	380	46		426	3426	503	2362
9	663	80		742	3742	823	3870
12	983	118		1101	4101	1203	5655
15	1334	160		1494	4494	1648	7747
18	1713	206		1918	4918	2165	10174
21	2115	254		2370	5370	2757	12958

Note :

F1 – pressure loss down workstring, F2 – pressure loss up in the annulus, Ft – total pressure loss in tubular, Ftot = Ft + 3000 psi is the total working HF surface pressure with 3000 psi drop on the HJ nozzles, HP – required horse power, and PCost/4hrs is the HP pumping charge only.

**HALLIBURTON ENERGY SERVICES**  
ACQUIRE Version 2.11

**CUSTOMER AND JOB INFORMATION**

Customer	S.W.E.P.I.	Date	08-Feb-1996
Contractor	BECKMAN	County	MONTMORENCY
Lease	LOUD	Town	N/A
Location	25954	Section	N/A
Formation	ANTRIM	Range	N/A
Job Type	NOTCHING JOB	Permit No	49440
Country	U.S.A.	Well No	C1-20
State	MICHIGAN	Field Name	ALBERT LOUD

Customer Representative TOM THOMAS

Halliburton Operator S.P.TAYLOR

Ticket No. 872102.1

**STAGE DESCRIPTIONS**

LOAD HOLE W GEL  
 START NOTCHING W SAND 1 PPG  
 FINISH NOTCHING W SAND 1 PPG  
 FLUSH W GEL H2O

**WELL CONFIGURATION INFORMATION**

Packer Type	0	Depth	0 ft
Bottom Hole Temp.	60.0	Deg F	

**PIPE CONFIGURATION**

Wellbore Segment Number	Measured Depth (ft)	TVD (ft)	Casing ID (inch)	Casing OD (inch)	Tubing ID (inch)	Tubing OD (inch)
1	1280	1280	5.000	5.500	2.000	2.375
2	1450	1450	5.000	5.500	0.000	0.000

**PERFORATIONS**

Perforation Interval	Top (ft)	Bottom (ft)	Shots per
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REMARKS ABOUT TOP

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10:57:14

3568

3882

3886

ETM

S4

S5

5

11:02:14

3043

2.11

3882

3886

3886

11:07:14

3021

2.38

3882

3886

3886

11:12:14

2977

2.31

3882

3886

3886

11:17:14

3529

2.17

3882

3886

3886

11:22:14

3568

2.49

3882

3886

3886

11:27:14

3609

3886

3886

3886

11:32:14

3551

2.43

3882

3886

3886

11:37:14

3583

2.65

3882

3886

3886

11:42:14

3541

2.55

3882

3886

3886

11:47:14

3556

2.62

3886

3886

11:52:14  
3538  
2.74  
3882  
3886  
3  
11:57:14  
3516  
3533  
3882  
3886  
3  
12:02:14  
3516  
3882  
3886  
3  
12:07:14  
3556  
3882  
3886  
3  
12:12:14  
3477  
2.81  
3882  
3886  
3  
12:17:14  
3505  
2.83  
3882  
3886  
3  
12:22:14  
3473  
2.77  
3882  
3886  
3  
12:27:14  
3483  
2.84  
3882  
3886  
3  
12:32:14  
3495  
2.74  
3882  
3886  
3  
12:37:14  
3571  
2.25  
3882  
3886  
3  
12:42:14  
3608  
2.96  
3886

5  
12:47:14  
3593  
2.85  
3882  
3886

E11  
E12  
12:52:14  
12:52:40

PAUSE

E13  
E15E14

12:52:59  
12:53:53

PAUSE

E7E17

13:16:13  
17  
-0.00  
3882  
3886

5  
13:21:13  
3492  
3882  
3886

BS  
13:26:13  
3632  
3882  
3886

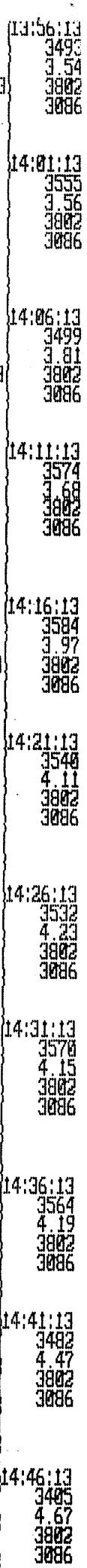
13:31:13  
3598  
2.88  
3882  
3886

13:36:13  
3537  
2.88  
3882  
3886

13:41:13  
3556  
3.16  
3882  
3886

13:46:13  
3538  
57  
3882  
3886

5  
13:51:13  
3545  
51  
3882  
3886



3587  
4.63  
3882  
3886

14:56:13  
3483  
4.61  
3882  
3886

15:01:13  
3506  
4.73  
3882  
3886

15:06:13  
3495  
4.58  
3882  
3886

15:11:13  
3354  
4.48  
3882  
3886

15:16:01

5

39

5

E18

E20E19

## PAUSE

15:43:25  
28  
0.00  
3882  
3886

15:48:25  
1041  
4.68  
3882  
3886

15:53:25  
1036  
4.99  
3882  
3886

15:58:25  
16  
-0.00  
3882  
3886

16:01:01

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

# JOB SUMMARY

JOB START TIME: 08:44:11  
 JOB END TIME: 16:01:01  
 JOB DURATION: 07:16:50

## STAGES AND EVENTS:

Chart	Time	Clean			
		Slurry Rate (bpm)	Stage Volume (bbl)	Tubing Press. (psi)	Remark
Event	#1 08:44:11	0.00	0.00	0	Start Job
Event	#2 08:44:20	2.05	0.00	1	Prime Pumps
Event	#3 08:48:49	0.00	0.00	6306	Test Lines
Event	#4 08:49:47	0.27	0.00	42	Zero Flow Total
Stage	#1 08:50:08	0.03	50.17	44	Start Pad
Event	#5 08:58:44	5.83	0.00	3734	Zero Sand Total
Stage	#2 09:01:09	5.66	124.68	3575	START SAND .3 PPG
Stage	#3 09:20:42	10.42	51.29	2301	Start Flush
Event	#6 09:25:24	6.98	0.00	786	Stop Pumping
Event	#7 09:26:54	0.00	0.00	11	FINISH NOTCHING (PULLED TUBING)
Event	#8 09:27:37	0.00	0.00	12	Pause
Event	#9 10:57:13	0.00	0.00	50	Resume
Event	#10 10:58:02	0.00	0.00	5970	Test Lines
Stage	#4 10:59:06	0.71	8.24	27	Start Pad
Stage	#5 11:04:11	1.77	216.42	3031	START SAND .2PPG
Stage	#6 12:28:07	3.20	72.68	3522	Start Flush
Event	#11 12:52:06	0.00	0.00	359	Stop Pumping
Event	#12 12:52:39	0.00	0.00	22	Pause
Event	#13 12:52:58	0.00	0.00	23	Resume
Event	#14 12:53:01	0.00	0.00	23	FINISH NOTCHING (PULLED ONE JOINT TUBING)
Event	#15 12:53:51	0.21	0.00	22	Resume
Event	#16 12:53:54	0.33	0.00	22	Pause
Event	#17 13:16:12	0.00	0.00	17	Resume
Stage	#7 13:16:40	0.00	14.32	60	Start Pad
Stage	#8 13:23:07	3.05	370.52	3473	START SAND .3 PPG
Stage	#9 15:01:30	4.69	54.11	3525	Start Flush
Event	#18 15:12:59	1.48	0.00	608	Stop Pumping
Event	#19 15:13:54	0.00	0.00	30	FINISH NOTCHING (RUN TUBING TO BOTTOM OF HOLE)
Event	#20 15:16:00	0.00	0.00	29	Pause
Event	#21 15:43:24	0.00	0.00	20	Resume
Stage	#10 15:43:58	0.07	61.66	44	PUMP DOWN BACKSIDE
Event	#22 15:57:12	1.94	0.00	514	Stop Pumping
Event	#23 16:01:01	0.00	0.00	-3726	End Job

Customer: S.W.E.P.I.  
 Well Desc: LOUD C1-20  
 Formation: ANTRIM

Date: 08-Feb-1996  
 Ticket #: 872102.1  
 Job Type: NOTCHING JOB

# STAGE SUMMARY

## Stage Times

Stage	Start Time	End Time	Elapsed Time
1	08:50:08	09:01:09	00:11:01
2	09:01:09	09:20:42	00:19:33
3	09:20:42	10:59:06	01:38:24
4	10:59:06	11:04:11	00:05:05
5	11:04:11	12:28:07	01:23:56
6	12:28:07	13:16:40	00:48:33
7	13:16:40	13:23:07	00:06:27
8	13:23:07	15:01:30	01:38:23
9	15:01:30	15:43:58	00:42:28
10	15:43:58	16:01:01	00:17:03
Total	08:50:08	16:01:01	07:10:53

## AVERAGES OR VOLUMES PER STAGE -- Planned Volume vs. Actual Volume

Stage	Planned Cl Volume (bbl)	Clean Volume (bbl)
1	43.00	50.17
2	100.00	124.68
3	100.00	51.29
4	100.00	8.24
5	0.00	216.42
6	0.00	72.68
7	0.00	14.32
8	0.00	370.52
9	0.00	54.11
10	0.00	61.66
Tot/Avg	343.00	1024.10

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

# STAGE SUMMARY

## AVERAGES OR VOLUMES PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	2724	4.38	4.71	0.12
2	3485	6.30	6.51	0.26
3	2274	10.95	10.87	0.00
4	0	0.00	0.00	0.00
5	0	0.00	0.00	0.00
6	0	0.00	0.00	0.00
7	0	0.00	0.00	0.00
8	0	0.00	0.00	0.00
9	0	0.00	0.00	0.00
10	0	0.00	0.00	0.00
Tot/Avg	3086	6.32	6.53	0.22

## MAXIMUM VALUE PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	3802	6.04	6.09	0.89
2	3772	10.42	10.41	0.60
3	2325	11.12	10.99	0.00
4	0	0.00	0.00	0.00
5	0	0.00	0.00	0.00
6	0	0.00	0.00	0.00
7	0	0.00	0.00	0.00
8	0	0.00	0.00	0.00
9	0	0.00	0.00	0.00
10	0	0.00	0.00	0.00
Max Job	3802	11.12	10.99	0.89

\*Average based on volume.

Customer: S.W.E.P.I.  
 Well Desc: LOUD C1-20  
 Formation: ANTRIM

Date: 08-Feb-1996  
 Ticket #: 872102.1  
 Job Type: NOTCHING JOB

TIME	Casing Pr (psi)	Clean Rate (bpm)	Slurry Rt (bpm)	Stage Vol (bbl)	Job Volume (bbl)	Sand Conc (lb/gal)
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08:44:11 Event #1 Start Job

08:44:20 Event #2 Prime Pumps

08:48:49 Event #3 Test Lines

08:49:47 Event #4 Zero Flow Total

08:50:08 Stage #1 Start Pad

08:52:54	0	3.76	2.57	0	2.49	2.49	0.11
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08:58:44 Event #5 Zero Sand Total

==== Stage Total 50.17 (bbl) ====

09:01:09 Stage #2 START SAND .3 PPG

09:01:48	0	5.69	5.74	0	3.72	53.89	0.38
09:10:48	0	6.14	6.03	0	57.49	107.66	0.27
09:19:48	0	10.35	9.95	0	115.51	165.68	0.23

==== Stage Total 124.68 (bbl) ====

09:20:42 Stage #3 Start Flush

09:25:24 Event #6 Stop Pumping

- 1 -

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

09:26:54 Event #7 FINISH NOTCHING (PULLED TUBING)

09:27:37 Event #8 Pause

10:57:13 Event #9 Resume

10:58:02 Event #10 Test Lines

==== Stage Total 51.29 (bbl) ====

10:59:06 Stage #4 Start Pad

==== Stage Total 8.24 (bbl) ====

11:04:11 Stage #5 START SAND .2PPG

11:06:00	0	2.28	1.74	0	3.87	238.25	0.00
11:15:00	0	2.19	2.23	0	23.74	258.12	0.23
11:24:00	0	2.42	2.49	0	45.18	279.56	0.19
11:33:00	0	2.47	2.93	0	67.85	302.23	0.26
11:42:00	0	2.62	2.93	0	91.04	325.43	0.21
11:51:00	0	2.68	2.93	0	114.49	348.87	0.10
12:00:00	0	2.71	3.00	0	138.44	372.82	0.08
12:09:00	0	2.91	3.00	0	163.07	397.45	0.15
12:18:00	0	2.84	3.10	0	187.77	422.15	0.23
12:27:00	0	3.04	3.20	0	213.03	447.42	0.19

==== Stage Total 216.42 (bbl) ====

12:28:07 Stage #6 Start Flush

12:35:57	0	2.79	3.30	0	23.31	474.12	0.00
12:44:57	0	3.08	3.30	0	50.63	501.44	0.00

- 2 -

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

12:52:06 Event #11 Stop Pumping

12:52:39 Event #12 Pause

12:52:58 Event #13 Resume

12:53:01 Event #14 FINISH NOTCHING (PULLED ONE JOINT TUBING)

12:53:51 Event #15 Resume

12:53:54 Event #16 Pause

13:16:12 Event #17 Resume

==== Stage Total 72.68 (bbl) ====

13:16:40 Stage #7 Start Pad

==== Stage Total 14.32 (bbl) ====

13:23:07 Stage #8 START SAND .3 PPG

13:25:01	0	2.97	3.04	0	5.16	542.97	0.32
13:34:01	0	2.98	3.28	0	32.56	570.36	0.30
13:43:01	0	3.46	3.50	0	60.79	598.59	0.39
13:52:01	0	3.49	3.34	0	90.57	628.37	0.43
14:01:01	0	3.54	3.49	0	121.73	659.53	0.45
14:10:01	0	3.77	3.67	0	154.87	692.67	0.46
14:19:01	0	3.79	3.89	0	189.35	727.16	0.38
14:28:01	0	3.98	4.11	0	225.84	763.65	0.35

- 3 -

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

	(psi)	(bpm)	(bpm)		(bbl)	(bbl)	(lb/gal)
14:37:01	0	4.12	4.20	0	263.41	801.21	0.28
14:46:01	0	4.67	4.32	0	301.86	839.67	0.20
14:55:01	0	4.41	4.52	0	341.19	879.00	0.24

==== Stage Total 370.52 (bbl) ====

15:01:30 Stage #9 Start Flush

15:03:58	0	4.80	4.70	0	11.63	919.96	0.00
15:12:58	0	4.37	1.65	0	53.31	961.64	0.00

15:12:59 Event #18 Stop Pumping

15:13:54 Event #19 FINISH NOTCHING (RUN TUBING TO BOTTOM OF HOLE)

15:16:00 Event #20 Pause

15:43:24 Event #21 Resume

==== Stage Total 54.11 (bbl) ====

15:43:58 Stage #10 PUMP DOWN BACKSIDE

15:52:16	0	4.80	5.11	0	38.27	1000.71	0.00
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15:57:12 Event #22 Stop Pumping

==== Stage Total 61.66 (bbl) ====

16:01:01 Event #23 End Job

CUSTOMER: S.W.E.P.I.

DATE: 08-Feb-1996

WELL DESC: LOUD C1-20

TICKET #: 872102.1

FORMATION: ANTRIM

JOB TYPE: NOTCHING JOB

NOTICE: THIS REPORT IS BASED ON SOUND ENGINEERING PRACTICES, BUT BECAUSE OF VARIABLE WELL CONDITIONS AND OTHER INFORMATION WHICH MUST BE RELIED UPON, HALLIBURTON MAKES NO WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ACCURACY OF THE DATA OR OF ANY CALCULATIONS OR OPINIONS EXPRESSED HEREIN. YOU AGREE THAT HALLIBURTON SHALL NOT BE LIABLE FOR ANY LOSS OR DAMAGE, WHETHER DUE TO NEGLIGENCE OR OTHERWISE ARISING OUT OF OR IN CONNECTION WITH SUCH DATA, CALCULATIONS OR OPINIONS.

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

## CUSTOMER INFORMATION

Customer	S.W.E.P.I.	County	MONTMORENCY
Contractor	BECKMAN	Town	N/A
Lease	LOUD	Section	N/A
Location	25954	Range	N/A
Formation	ANTRIM	Permit No	49440
Job Type	NOTCHING JOB	Well No	C1-20
Country	U.S.A.	Field Name	ALBERT LOUD
State	MICHIGAN		

Customer Representative TOM THOMAS  
Halliburton Operator S.P.TAYLOR

## REMARKS ABOUT JOB

NOTCHING JOB

2-8-96

THANKS

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

# WELL CONFIGURATION INFORMATION

Packer Type 0 Depth 0 ft  
Bottom Hole Temp. 60.0 Deg F

## PIPE CONFIGURATION

Wellbore Segment Number	Measured Depth (ft)	TVD (ft)	Casing ID (inch)	Casing OD (inch)	Tubing ID (inch)	Tubing OD (inch)
1	1280	1280	5.000	5.500	2.000	2.375
2	1450	1450	5.000	5.500	0.000	0.000

## PERFORATIONS

Perforation Interval	Top (ft)	Bottom (ft)	Shots per (ft)
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Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

**JOB SCHEDULE  
STAGE DESCRIPTIONS**

<u>Stage</u>	<u>Description</u>
1	LOAD HOLE W GEL
2	START NOTCHING W SAND 1 PPG
3	FINISH NOTCHING W SAND 1 PPG
4	FINISH NOTCHING W SAND 1 PPG
5	FINISH NOTCHING W SAND 1 PPG
6	FINISH NOTCHING W SAND 1 PPG
7	FINISH NOTCHING W SAND 1 PPG
8	FLUSH W GEL H2O

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

**JOB SCHEDULE  
STAGE INFORMATION**

	<u>1</u>	<u>2</u>	<u>3</u>	<u>4</u>	<u>5</u>	<u>6</u>	<u>7</u>
Planned Clean Volume (bbl)	43.00	100.00	100.00	100.00	0.00	0.00	0.00
Actual Clean Volume (bbl)	50.17	124.68	51.29	8.24	216.42	72.68	14.32
Proppant Size							
Proppant Type		Sand					
Proppant Volume Coef (gal/lb)		0.04560					
Starting Fluid Rate (bpm)	1.00	5.00	5.00	5.00	0.00	0.00	0.00
Ending Fluid Rate (bpm)	5.00	5.00	5.00	5.00	0.00	0.00	0.00
Planned Prop Conc (lb/gal)	0.00	1.00	0.00	0.00	0.00	0.00	0.00
Planned Gas Rate (bpm)							
Fluid Type	WG-11						
Base Fluid Density (lb/gal)	9.40	9.40	9.50	9.50	9.40	9.50	9.50
N Prime	0.7150	0.7150	0.7150	0.7150	0.7150	0.7150	0.7150
K Prime (#s^n/ft^2)	0.000560	0.000560	0.000560	0.000560	0.000560	0.000560	0.000560
Viscosity (cp)	4.5	4.5	4.5	4.5	4.5	4.5	4.5
Fluid Concentration (lb/gal)	10.00	10.00	10.00	10.00	10.00	10.00	10.00

	<u>8</u>	<u>9</u>	<u>10</u>
Planned Clean Volume (bbl)	0.00	0.00	0.00
Actual Clean Volume (bbl)	370.52	54.11	61.66
Proppant Size			
Proppant Type			
Proppant Volume Coef (gal/lb)			
Starting Fluid Rate (bpm)	0.00	0.00	0.00
Ending Fluid Rate (bpm)	0.00	0.00	0.00
Planned Prop Conc (lb/gal)	0.00	0.00	0.00
Planned Gas Rate (bpm)			
Fluid Type	WG-11	WG-11	WG-11
Base Fluid Density (lb/gal)	9.40	9.50	9.60
N Prime	0.7150	0.7150	0.7150
K Prime (#s^n/ft^2)	0.000560	0.000560	0.000560
Viscosity (cp)	4.5	4.5	4.5
Fluid Concentration (lb/gal)	10.00	10.00	10.00

Customer: S.W.E.P.I.  
 Well Desc: LOUD C1-20  
 Formation: ANTRIM

Date: 08-Feb-1996  
 Ticket #: 872102.1  
 Job Type: NOTCHING JOB

# MISCELLANEOUS JOB PARAMETERS

Well Treated Down	Tubing
Static Column Available	No
Job Type	Gel
Gel System	WG-11
Delayed Crosslinker Used	No
Surface Earth Temperature	60.0 (Deg F)
Average Wellhead Trmt Press	1600 (psi)
Surface Slurry Temperature	60.0 (Deg F)
Bottom Hole Treating Temp	60.0 (Deg F)
Initial Bottom Hole Pressure	1730 (psi)
Wellbore Fluid Density	8.50 (lb/gal)
Wellbore Fluid n'	0.5300
Wellbore Fluid K'	0.007300 (#s^n/ft^2)
Volume Used for Stage Info	Clean

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-20  
Formation: ANTRIM

Date: 08-Feb-1996  
Ticket #: 872102.1  
Job Type: NOTCHING JOB

# MATERIALS INVENTORY

Type	Name	Quantity	Concentration
TREATMENT FLUID	10 # GEL		
DISPLACE. FLUID	10 # GEL		
PROPPANT	SAND 10/20	83.00 SKS	
GELLING AGENT	WG-11	LBS	10.00 lb/Mgal
BUFFERING AGENT	HYG-3	LBS	2.50 lb/Mgal
BREAKING AGENT	GBW-3	LBS	
BACTERICADE	BE-3S		0.33 lb/Mgal

Customer: S.W.E.P.I.  
 Well Desc: LOUD C1-20  
 Formation: ANTRIM

Date: 08-Feb-1996  
 Ticket #: 872102.1  
 Job Type: NOTCHING JOB

Proudly Performed By:

Employee	Emp. ID	Equipment	Equip. ID
S.P.TAYLOR	67048	FRAC VAN II	41516
K.AKIYAA	D5101	ARC BLENDER	52131
J.HARRIER	G1728	IRON TRK	53088
D.HIPKINS	E0194	HT-400	52609
D.NEAL	50642	FLATBED	50610
D.KRAGER	48578	BRONCO	94363J
B FRIEND	D9401	PICKUP	94378J
KNOX	H1403	660 CUFT	77295
K.WILLARD	TEMP	610 DUMP	75736

Customer: S.W.E.P.I.  
 Well Desc: LOUD C1-20  
 Formation: ANTRIM

Date: 08-Feb-1996  
 Ticket #: 872102.1  
 Job Type: NOTCHING JOB

**HALLIBURTON ENERGY SERVICES**  
ACQUIRE Version 2.11

**CUSTOMER AND JOB INFORMATION**

Customer	S.W.E.P.I.	Date	09-Feb-1996
Contractor	BECKMAN	County	MONTMORENCY
Lease	LOUD	Town	N/A
Location	25954	Section	N/A
Formation	ANTRIM	Range	N/A
Job Type	NOTCHING JOB	Permit No	49440
Country	U.S.A.	Well No	C1-19
State	MICHIGAN	Field Name	ALBERT LOUD

Customer Representative ALAN LOCKWOOD

Halliburton Operator D.NELSON

Ticket No. 872103

**STAGE DESCRIPTIONS**

CIRCULATE HOLE WITH GEL  
PRESSURE TEST TUBING  
PUMP TO GET FRICTION PSI

**WELL CONFIGURATION INFORMATION**

Packer Type	NONE	Depth	0 ft
Bottom Hole Temp. 60.0 Deg F			

**PIPE CONFIGURATION**

Wellbore Segment Number	Measured Depth (ft)	Casing TVD (ft)	Casing ID (inch)	Casing OD (inch)	Tubing ID (inch)	Tubing OD (inch)
1	1341	1341	4.950	5.500	1.995	2.375
2	1342	1342	4.950	5.500	0.000	0.000

**PERFORATIONS**

Perforation Interval	Top (ft)	Bottom (ft)	Shots per (ft)
1	1340	1341	2

**REMARKS ABOUT JOB**

NOTCHING JOB

2-9-96

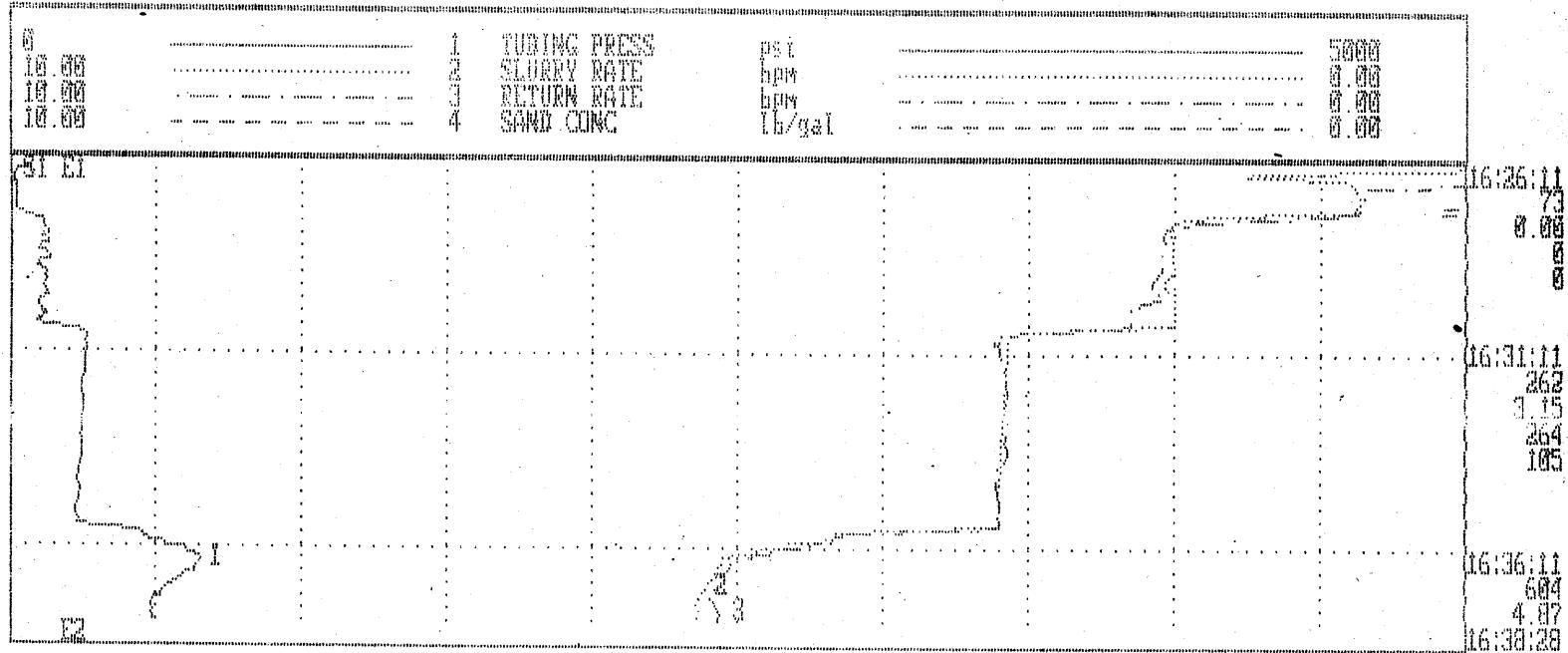
THANKS

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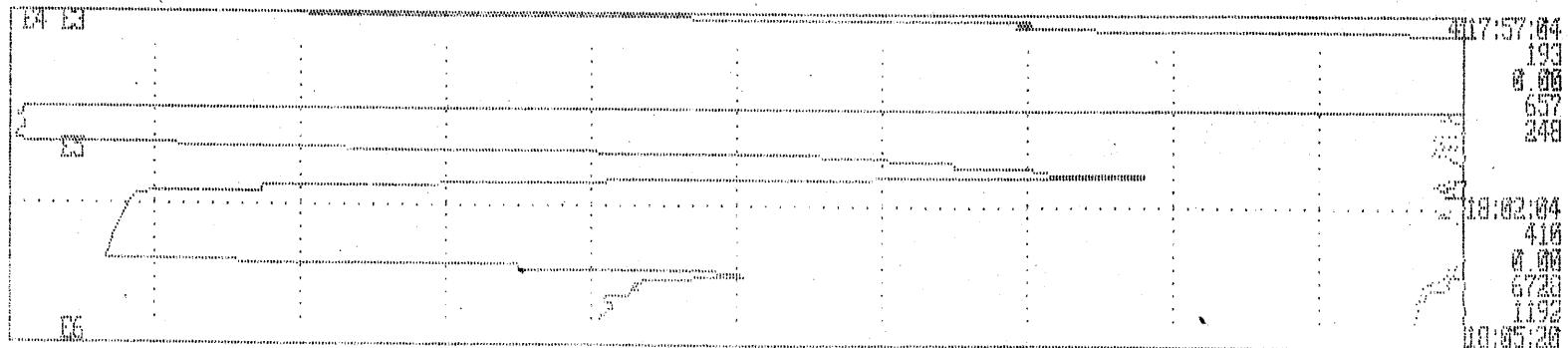
#### REALTIME STATE CHART

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- |                 |       |             |
|-----------------|-------|-------------|
| 1. Tubing Press | (psi) |             |
| 2. Slurry Rate  | (bpm) |             |
| 3. Tubing Press | (psi) | Max for Job |
| 4. Tubing Press | (psi) | Avg for Job |



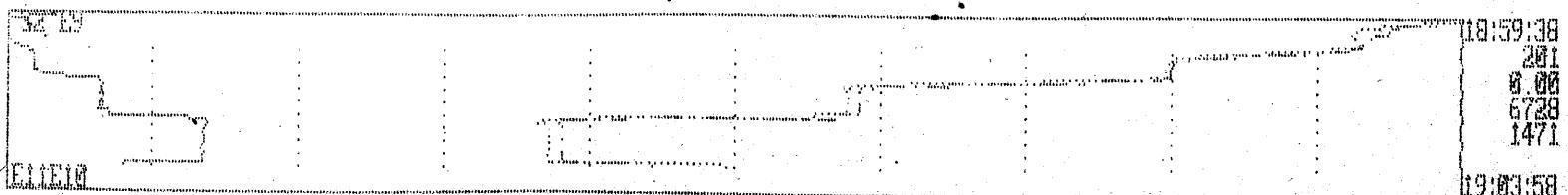
PAUSE



PAUSE



## PAUSE





Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 09-Feb-1996  
Ticket #: 872103  
Job Type: NOTCHING JOB

## JOB SUMMARY

JOB START TIME: 16:26:10  
JOB END TIME: 19:04:36  
JOB DURATION: 02:38:26

### STAGES AND EVENTS:

Chart	Time	Slurry Rate (bpm)	Clean			Remark
			Stage	Volume (bbl)	Tubing Press. (psi)	
Event	#1 16:26:10	0.00	0.00	0	Start Job	
Stage	#1 16:26:22	0.45	36.59	55	CIRCULATE HOLE	
Event	#2 16:38:27	0.09	0.00	10	Pause	
Event	#3 17:57:03	0.00	0.00	193	Resume	
Event	#4 17:57:12	0.03	0.00	2107	Test Lines	
Event	#5 18:00:04	0.00	0.00	51	TEST TUBING	
Event	#6 18:05:19	0.07	0.00	285	Pause	
Event	#7 18:26:38	0.11	0.00	13	Resume	
Event	#8 18:29:18	0.47	0.00	139	Pause	
Event	#9 18:59:37	0.00	0.00	201	Resume	
Stage	#2 18:59:43	0.12	15.62	123	PUMP TO EST. FRICTION PRESSURE	
Event	#10 19:03:41	1.25	0.00	7	Resume	
Event	#11 19:03:57	0.02	0.00	-10	Pause	
Event	#12 19:04:33	0.00	0.00	-8	Resume	
Event	#13 19:04:36	0.00	0.00	-8	End Job	

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 09-Feb-1996  
Ticket #: 872103  
Job Type: NOTCHING JOB

## STAGE SUMMARY

### Stage Times

Stage	Start Time	End Time	Elapsed Time
1	16:26:22	18:59:43	02:33:21
2	18:59:43	19:04:36	00:04:53
Total	16:26:22	19:04:36	02:38:14

### AVERAGES OR VOLUMES PER STAGE -- Planned Volume vs. Actual Volume

Stage	Planned Cl Volume (bb1)	Clean Volume (bb1)
1	35.00	36.59
2	100.00	15.62
Tot/Avg	135.00	52.22

### AVERAGES OR VOLUMES PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	511	2.86	2.92	0.27
2	312	3.44	3.37	0.00
Tot/Avg	1295	2.44	2.75	0.27

### MAXIMUM VALUE PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	6728	5.29	5.19	0.27
2	702	6.39	6.26	0.00
Max Job	6728	6.39	6.26	0.27

\*Average based on volume.

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 09-Feb-1996  
Ticket #: 872103  
Job Type: NOTCHING JOB

#### DATA: LISSITZING

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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16:26:10 Event #1 Start Job

16:26:22 Stage #1 CIRCULATE HOLE

16:26:56	15	0.75	0.69	0.00	0.14	0.76	0
16:27:56	108	2.02	2.06	0.00	0.39	1.02	5
16:28:56	88	2.00	2.09	0.00	2.86	3.49	4
16:29:56	90	2.00	2.28	0.00	5.01	5.63	4
16:30:56	258	3.14	3.22	0.00	7.30	7.92	20
16:31:56	245	3.15	3.15	0.00	10.32	11.44	19
16:32:56	247	3.17	3.15	0.00	14.13	14.75	19
16:33:56	242	3.19	3.17	0.00	17.28	17.90	19
16:34:56	233	3.20	3.20	0.00	20.66	21.28	18
16:35:56	461	4.34	4.34	0.00	24.09	24.71	49
16:36:56	596	5.17	5.11	0.00	29.26	29.89	76
16:37:56	484	5.26	5.13	0.00	34.65	35.27	62

16:38:27 Event #2 Pause

17:57:03 Event #3 Resume

17:57:12 Event #4 Test Lines

17:57:52	6603	0.00	0.00	0.00	36.59	37.22	0
17:58:52	5871	0.00	0.00	0.00	36.59	37.22	0
17:59:52	46	0.00	0.00	0.00	36.59	37.22	0

18:00:04 Event #5 TEST TUBING

18:00:47	2906	0.08	0.00	0.00	36.59	37.22	6
18:01:47	474	0.00	0.00	0.00	36.59	37.22	0
18:02:47	362	0.00	0.00	0.00	36.59	37.22	0
18:03:47	2441	0.08	0.05	0.00	36.59	37.22	5
18:04:47	2055	0.33	0.34	0.00	36.59	37.22	17

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 09-Feb-1996  
Ticket #: 872103  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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18:05:19 Event #6 Pause

18:26:38 Event #7 Resume

18:27:31	2869	0.00	0.00	0.00	36.59	37.22	0
18:28:31	5874	0.00	0.00	0.00	36.59	37.22	0

18:29:18 Event #8 Pause

18:59:37 Event #9 Resume

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 09-Feb-1996  
Ticket #: 872103  
Job Type: NOTCHING JOB

#### DATA LISTINGS

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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16:26:10 Event #1 Start Job

16:26:22 Stage #1 CIRCULATE HOLE

16:26:56	15	0.75	0.69	0.00	0.14	0.76	0
16:27:56	108	2.02	2.06	0.00	0.39	1.02	5
16:28:56	88	2.00	2.09	0.00	2.86	3.49	4
16:29:56	90	2.00	2.28	0.00	5.01	5.63	4
16:30:56	258	3.14	3.22	0.00	7.30	7.92	20
16:31:56	245	3.15	3.15	0.00	10.82	11.44	19
16:32:56	247	3.17	3.15	0.00	14.13	14.75	19
16:33:56	242	3.19	3.17	0.00	17.28	17.90	19
16:34:56	233	3.20	3.20	0.00	20.66	21.28	18
16:35:56	461	4.34	4.34	0.00	24.09	24.71	49
16:36:56	596	5.17	5.11	0.00	29.26	29.89	76
16:37:56	484	5.26	5.13	0.00	34.65	35.27	62

16:38:27 Event #2 Pause

17:57:03 Event #3 Resume

17:57:52

6603

0.00

0.00

0.00

36.59

37.22

0

Customer: S.W.I.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 09-Feb-1996  
Ticket #: 872103  
Job Type: NOTCHING JOB

### DATA LISTING

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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16:26:10 Event #1 Start Job

16:26:22 Stage #1 CIRCULATE HOLE

16:26:56	15	0.75	0.69	0.00	0.14	0.76	0
16:27:56	108	2.02	2.06	0.00	0.39	1.02	5
16:28:56	88	2.00	2.09	0.00	2.86	3.49	4
16:29:56	90	2.00	2.28	0.00	5.01	5.63	4
16:30:56	258	3.14	3.22	0.00	7.30	7.92	20
16:31:56	245	3.15	3.15	0.00	10.82	11.44	19
16:32:56	247	3.17	3.15	0.00	14.13	14.75	19
16:33:56	242	3.19	3.17	0.00	17.28	17.90	19
16:34:56	233	3.20	3.20	0.00	20.66	21.28	18
16:35:56	461	4.34	4.34	0.00	24.09	24.71	49
16:36:56	596	5.17	5.11	0.00	29.26	29.89	76
16:37:56	484	5.26	5.13	0.00	34.65	35.27	62

16:38:27 Event #2 Pause

17:57:03 Event #3 Resume

17:57:12 Event #4 Test Lines

17:57:52	6603	0.00	0.00	0.00	36.59	37.22	0
17:58:52	5871	0.00	0.00	0.00	36.59	37.22	0
17:59:52	46	0.00	0.00	0.00	36.59	37.22	0

18:00:04 Event #5 TEST TUBING

18:00:47	2906	0.08	0.00	0.00	36.59	37.22	6
18:01:47	474	0.00	0.00	0.00	36.59	37.22	0
18:02:47	362	0.00	0.00	0.00	36.59	37.22	0
18:03:47	2441	0.08	0.35	0.00	36.59	37.22	5
18:04:47	2055	0.33	0.34	0.00	36.59	37.22	17

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 09-Feb-1996  
Ticket #: 872103  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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18:05:19 Event #6 Pause

18:26:38 Event #7 Resume

18:27:31	2869	0.00	0.00	0.00	36.59	37.22	0
18:28:31	5874	0.00	0.00	0.00	36.59	37.22	0

18:29:18 Event #8 Pause

18:59:37 Event #9 Resume

==== Stage Total 36.59 (bbl) ===

18:59:43 Stage #2 PUMP TO EST. FRICTION PRESSURE

19:00:25	17	0.83	0.73	0.00	0.94	38.15	0
19:01:25	336	4.19	4.02	0.00	3.26	40.48	34
19:02:25	694	6.36	6.19	0.00	7.94	45.15	108
19:03:25	677	6.28	6.18	-0.00	14.55	51.76	104

19:03:41 Event #10 Resume

19:03:57 Event #11 Pause

19:04:33 Event #12 Resume

==== Stage Total 15.62 (bbl) ===

19:04:36 Event #13 End Job

CUSTOMER: S.W.E.P.I.

DATE: 10-Feb-1996

WELL DESC: LOUD C1-19

TICKET #: 872103.4

FORMATION: ANTRIM

JOB TYPE: WATER FRAC

NOTICE: THIS REPORT IS BASED ON SOUND ENGINEERING PRACTICES, BUT BECAUSE OF VARIABLE WELL CONDITIONS AND OTHER INFORMATION WHICH MUST BE RELIED UPON, HALLIBURTON MAKES NO WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ACCURACY OF THE DATA OR OF ANY CALCULATIONS OR OPINIONS EXPRESSED HEREIN. YOU AGREE THAT HALLIBURTON SHALL NOT BE LIABLE FOR ANY LOSS OR DAMAGE, WHETHER DUE TO NEGLIGENCE OR OTHERWISE ARISING OUT OF OR IN CONNECTION WITH SUCH DATA, CALCULATIONS OR OPINIONS.

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

## CUSTOMER INFORMATION

Customer	S.W.E.P.I.	County	MONTMORENCY
Contractor	BECKMAN	Town	29N
Lease	LOUD	Section	19
Location	25954	Range	3E
Formation	ANTRIM	Permit No	49096
Job Type	WATER FRAC	Well No	C1-19
Country	U.S.A.	Field Name	ALBERT LOUD
State	MICHIGAN		

Customer Representative ALAN LOCKWOOD  
Halliburton Operator D.NELSON

## REMARKS ABOUT JOB

FRAC JOB

2-10-96

THANKS

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

## WELL CONFIGURATION INFORMATION

Packer Type NONE Depth 0 ft  
Bottom Hole Temp. 60.0 Deg F

## PIPE CONFIGURATION

Wellbore Segment Number	Measured Depth (ft)	TVD (ft)	Casing ID (inch)	Casing OD (inch)	Tubing ID (inch)	Tubing OD (inch)
1	1160	1160	4.950	5.500	1.995	2.375
2	1261	1261	4.950	5.500	0.000	0.000

## PERFORATIONS

Perforation Interval	Top (ft)	Bottom (ft)	Shots per
1	1260	1261	2

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

**JOB SCHEDULE  
STAGE DESCRIPTIONS**

<u>Stage</u>	<u>Description</u>
1	PUMP AT CUSTOMER REQUEST

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

**JOB SCHEDULE  
STAGE INFORMATION**

	1	2	3	4
Planned Clean Volume (bbl)	0.00	0.00	0.00	0.00
Actual Clean Volume (bbl)	4.36	0.91	73.96	35.80
Proppant Size				
Proppant Type				
Proppant Volume Coef (gal/lb)				
Planned Fluid Rate (bpm)	0.00	0.00	0.00	0.00
Planned Prop Conc (lb/gal)	0.00	0.00	0.00	0.00
Planned Gas Rate (bpm)				
Fluid Type	10# NaCl	10# NaCl	10# NaCl	10# NaCl
Base Fluid Density (lb/gal)	9.60	9.60	9.60	9.60
N Prime	1.0000	1.0000	1.0000	1.0000
K Prime (#s^n/ft^2)	0.000036	0.000036	0.000036	0.000036
Viscosity (cp)	1.7	1.7	1.7	1.7

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

### MISCELLANEOUS JOB PARAMETERS

Well Treated Down	Annulus
Static Column Available	No
Job Type	Gel
Gel System	9.6# BRINE
Delayed Crosslinker Used	No
Surface Earth Temperature	60.0 (Deg F)
Average Wellhead Trmt Press	1500 (psi)
Surface Slurry Temperature	50.0 (Deg F)
Bottom Hole Treating Temp	60.0 (Deg F)
Initial Bottom Hole Pressure	2100 (psi)
Wellbore Fluid Density	9.60 (lb/gal)
Wellbore Fluid n'	0.7150
Wellbore Fluid K'	0.000560 (#s^n/ft^2)
Volume Used for Stage Info	Clean

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

**PROUDLY PERFORMED BY:**

<u>Employee</u>	<u>Emp. ID</u>	<u>Equipment</u>	<u>Equip. ID</u>
D.NELSON	D0933	Frac VAN II	41516
K.AKIYAMA	D5101	ARC BLENDER	53086
J.HARRIER	G1728	IRON TRK	53088
D.HIPKINS	E0194	HT-400	52609
B FRIEND	D9401	PICKUP	94378J
M.KNOX	H1403	SAND DUMP	75736

## OPERATOR LOG

Chart	Time	Clean				
		Slurry	Stage	Tubing	Press.	Remark
		Rate (bpm)	Volume (bbl)	Press. (psi)		
Event	#1 08:44:11	0.00	0.00	0	Start Job	
Event	#2 08:44:20	2.05	0.00	1	Prime Pumps	
Event	#3 08:48:49	0.00	0.00	6306	Test Lines	
Event	#4 08:49:47	0.27	0.00	42	Zero Flow Total	
Stage	#1 08:50:08	0.03	50.17	44	Start Pad	
Event	#5 08:58:44	5.83	0.00	3734	Zero Sand Total	
Stage	#2 09:01:09	5.65	124.68	3597	START SAND .3 PPG	
Stage	#3 09:20:42	10.42	51.29	2301	Start Flush	
Event	#6 09:25:24	6.98	0.00	786	Stop Pumping	
Event	#7 09:26:54	0.00	0.00	11	FINISH NOTCHING (PULLED TUBING)	
Event	#8 09:27:37	0.00	0.00	12	Pause	
Event	#9 10:57:13	0.00	0.00	50	Resume	
Event	#10 10:58:02	0.00	0.00	5970	Test Lines	
Stage	#4 10:59:06	0.71	8.24	27	Start Pad	
Stage	#5 11:04:11	1.77	216.42	3031	START SAND .2PPG	
Stage	#6 12:28:07	3.20	72.68	3522	Start Flush	
Event	#11 12:52:06	0.00	0.00	359	Stop Pumping	
Event	#12 12:52:39	0.00	0.00	22	Pause	
Event	#13 12:52:58	0.00	0.00	23	Resume	
Event	#14 12:53:01	0.00	0.00	23	FINISH NOTCHING (PULLED ONE JOINT TUBING)	
Event	#15 12:53:51	0.21	0.00	22	Resume	
Event	#16 12:53:54	0.33	0.00	22	Pause	
Event	#17 13:16:12	0.00	0.00	17	Resume	
Stage	#7 13:16:40	0.00	14.32	60	Start Pad	
Stage	#8 13:23:07	3.05	370.52	3485	START SAND .3 PPG	
Stage	#9 15:01:30	4.69	54.11	3525	Start Flush	
Event	#18 15:12:59	1.48	0.00	608	Stop Pumping	
Event	#19 15:13:54	0.00	0.00	30	FINISH NOTCHING (RUN TUBING TO BOTTOM OF HOLE)	
Event	#20 15:16:00	0.00	0.00	29	Pause	
Event	#21 15:43:24	0.00	0.00	20	Resume	
Stage	#10 15:43:58	0.07	61.66	44	PUMP DOWN BACKSIDE	
Event	#22 15:57:12	1.94	0.00	514	Stop Pumping	
Event	#23 16:01:01	0.00	0.00	-3726	End Job	

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

## STAGE SUMMARY

### Stage Times

Stage	Start Time	End Time	Elapsed Time
1	17:47:34	18:00:20	00:12:46
2	18:00:20	18:03:18	00:02:58
3	18:03:18	18:24:26	00:21:08
4	18:24:26	18:36:42	00:12:16
Total	17:47:34	18:36:42	00:49:08

### AVERAGES OR VOLUMES PER STAGE -- Planned Volume vs. Actual Volume

Stage	Planned C1 Volume (bbl)	Clean Volume (bbl)
1	0.00	4.36
2	0.00	0.91
3	0.00	73.96
4	0.00	35.80
Tot/Avg	0.00	115.02

### AVERAGES OR VOLUMES PER STAGE -- Strip Chart Variables

Stage	Annulus Pressure (psi)	Clean Rate (bpm)	Slurry Rate (bpm)
1	955	0.44	0.44
2	1157	0.31	0.31
3	1006	4.06	4.06
4	1275	10.04	10.04
Tot/Avg	1026	3.05	3.05

### MAXIMUM VALUE PER STAGE -- Strip Chart Variables

Stage	Annulus Pressure (psi)	Clean Rate (bpm)	Slurry Rate (bpm)
1	1432	1.85	1.85
2	1465	1.50	1.50
3	1250	10.16	10.16
4	1396	12.08	12.08
Max Job	1465	12.08	12.08

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

## DATA LISTING

TIME	Annulus Pr (psi)	Clean Rate (bpm)	Slurry Rt (bpm)	Stage Vol (bbl)	Job Volume (bbl)	BHP(Calc) (psi)	HHP
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17:47:28 Event #1 Start Job

17:47:34 Stage #1 LOAD AND BREAK FORMATION

17:47:53	24	0.19	0.00	0.25	0.25	725	0
17:48:23	318	0.54	0.54	0.41	0.42	883	4

17:48:46 Event #2 Break Formation Annulus Press 1197 (psi) Clean Rate 1.33 (bpm)

17:48:51	1099	0.12	0.12	0.52	0.53	1687	3
17:49:21	992	0.12	0.12	0.61	0.61	1580	3
17:49:51	978	0.44	0.44	0.78	0.78	1548	11
17:50:21	1368	0.77	0.77	1.26	1.26	1929	26
17:50:51	1389	0.25	0.25	1.40	1.41	1969	8
17:51:21	1374	0.19	0.19	1.51	1.51	1958	6
17:51:51	1381	0.18	0.18	1.60	1.60	1965	6
17:52:21	986	0.00	0.00	1.65	1.66	1614	0

17:52:27 Event #3 ISIP Annulus Press 810 (psi)

17:52:49	589	0.00	0.00	1.65	1.66	1218	0
17:53:19	331	0.00	0.00	1.65	1.66	960	0
17:53:49	190	0.00	0.00	1.65	1.66	818	0
17:54:19	121	0.00	0.00	1.65	1.66	750	0
17:54:49	1098	0.92	0.92	1.76	1.76	1657	25
17:55:19	1423	0.53	0.53	2.23	2.23	1994	19
17:55:49	1411	0.52	0.52	2.48	2.48	1983	18
17:56:19	1355	0.54	0.54	2.74	2.74	1927	18
17:56:49	1290	0.59	0.59	3.03	3.03	1862	19
17:57:19	1288	0.57	0.57	3.33	3.33	1860	18
17:57:49	1294	0.53	0.53	3.61	3.61	1869	17
17:58:19	1256	0.56	0.56	3.88	3.88	1831	17
17:58:49	1215	0.60	0.60	4.17	4.17	1790	18

17:59:18 Event #4 ISIP Annulus Press 830 (psi)

17:59:18	830	0.00	0.00	4.36	4.36	1459	0
17:59:47	756	0.00	0.00	4.36	4.36	1384	0
18:00:17	642	0.00	0.00	4.36	4.36	1271	0

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

TIME	Annulus Pr (psi)	Clean Rate (bpm)	Slurry Rt (bpm)	Stage Vol (bbl)	Job Volume (bbl)	BHP(Calc) (psi)	HHP
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==== Stage Total 4.36 (bbl) ====

18:00:20 Stage #2 PUMP

18:00:45	1465	0.73	0.73	0.36	4.72	2039	26
18:01:15	1359	0.19	0.19	0.50	4.86	1951	6
18:01:45	1313	0.16	0.16	0.59	4.95	1907	5
18:02:15	1319	0.15	0.15	0.66	5.02	1913	5
18:02:45	1317	0.16	0.16	0.74	5.10	1911	5

18:02:56 Event #5 SURGE OFF

18:03:13	13	0.72	0.72	0.85	5.21	646	0
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==== Stage Total 0.91 (bbl) ====

18:03:18 Stage #3 PUMP

18:03:41	1115	1.05	1.05	0.32	5.60	1685	29
18:04:11	1108	1.10	1.10	0.87	6.14	1679	30
18:04:41	1082	1.11	1.11	1.42	6.69	1655	30
18:05:11	1025	1.14	1.14	1.99	7.26	1599	29
18:05:41	1012	1.14	1.14	2.56	7.83	1588	28
18:06:11	1039	1.51	1.51	3.17	8.45	1613	39
18:06:41	1068	1.57	1.57	3.96	9.23	1645	41
18:07:11	1044	1.58	1.58	4.74	10.01	1623	40
18:07:41	1033	1.58	1.58	5.53	10.80	1616	40
18:08:11	1021	1.58	1.58	6.32	11.59	1607	40
18:08:41	1006	1.80	1.80	7.13	12.40	1593	44
18:09:11	1018	2.05	2.05	8.14	13.41	1607	51
18:09:41	1009	2.05	2.05	9.16	14.44	1603	51
18:10:11	1020	2.59	2.59	10.31	15.58	1615	65
18:10:41	1016	2.59	2.59	11.61	16.88	1617	64
18:11:11	1003	3.12	3.12	13.03	18.31	1606	77
18:11:41	994	3.17	3.17	14.58	19.85	1604	77
18:12:11	1002	3.55	3.55	16.33	21.61	1616	87
18:12:41	997	3.66	3.66	18.11	23.39	1611	89
18:13:11	1010	4.03	4.03	20.10	25.37	1621	100
18:13:41	1025	5.03	5.03	22.51	27.78	1628	126
18:14:11	1026	5.18	5.18	25.03	30.30	1627	130
18:14:41	1057	5.96	5.96	28.00	33.27	1650	154
18:15:11	1056	5.97	5.97	30.98	36.26	1649	155
18:15:41	1070	6.16	6.16	34.00	39.27	1661	162
18:16:11	1106	7.04	7.04	37.45	42.72	1686	191

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

TIME	Annulus Pr (psi)	Clean Rate (bpm)	Slurry Rt (bpm)	Stage Vol (bbl)	Job Volume (bbl)	BHP(Calc) (psi)	HHP
18:16:41	1122	7.06	7.06	40.98	46.26	1702	194
18:17:11	1127	7.07	7.07	44.52	49.80	1707	195
18:17:41	1129	7.03	7.03	48.05	53.32	1709	194
18:18:11	1151	7.24	7.24	51.57	56.84	1729	204
18:18:41	1248	10.09	10.09	56.22	61.49	1784	309
18:19:11	1243	10.13	10.13	61.29	66.56	1778	309
18:19:41	1246	10.13	10.13	66.35	71.62	1782	309
18:20:11	1242	10.15	10.15	71.42	76.69	1778	309

18:20:35 Event #6 ISIP Annulus Press 862 (psi)

18:20:39	854	2.51	2.51	72.81	78.08	1475	53
18:21:09	817	0.00	0.00	73.42	78.70	1446	0
18:21:39	794	0.00	0.00	73.52	78.79	1423	0
18:22:09	774	0.02	0.02	73.67	78.94	1403	0
18:22:39	757	0.00	0.00	73.67	78.94	1386	0
18:23:09	741	0.00	0.00	73.67	78.94	1370	0
18:23:39	725	0.00	0.00	73.67	78.94	1354	0
18:24:09	710	0.73	0.73	73.92	79.19	1339	13

==== Stage Total 73.96 (bbl) ===

18:24:26 Stage #4 PUMP

18:24:37	1245	8.14	8.14	1.07	80.30	1811	248
18:25:07	1368	10.95	10.95	6.05	85.28	1890	367
18:25:37	1373	12.06	12.06	11.91	91.14	1875	406
18:26:07	1355	12.06	12.06	17.93	97.16	1857	400
18:26:37	1348	12.05	12.05	23.95	103.18	1850	398
18:27:07	1355	12.03	12.03	29.98	109.21	1858	400
18:27:37	1269	1.55	1.55	35.73	114.96	1895	48

18:27:48 Event #7 ISIP Annulus Press 941 (psi)

18:28:05	886	0.00	0.00	35.80	115.02	1514	0
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18:28:10 Event #8 Stop Pumping

18:28:33	848	0.00	0.00	35.80	115.02	1477	0
18:29:03	823	0.00	0.00	35.80	115.02	1452	0
18:29:33	803	0.00	0.00	35.80	115.02	1432	0
18:30:03	787	0.00	0.00	35.80	115.02	1415	0
18:30:33	768	0.00	0.00	35.80	115.02	1397	0
18:31:03	758	0.00	0.00	35.80	115.02	1386	0
18:31:33	745	0.00	0.00	35.80	115.02	1374	0

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

TIME	Annulus Pr (psi)	Clean Rate (bpm)	Slurry Rt (bpm)	Stage Vol (bbl)	Job Volume (bbl)	BHP(Calc) (psi)	HHP
18:32:03	733	0.00	0.00	35.80	115.02	1361	0
18:32:33	721	0.00	0.00	35.80	115.02	1349	0
18:33:03	709	0.00	0.00	35.80	115.02	1338	0

18:33:13 Event #9 5 Min Shutin Pres. Annulus Press 705 (psi)

18:33:31	699	0.00	0.00	35.80	115.02	1327	0
18:34:01	531	0.00	0.00	35.80	115.02	1160	0
18:34:31	164	0.00	0.00	35.80	115.02	792	0
18:35:01	7	0.00	0.00	35.80	115.02	699	0
18:35:31	5	0.00	0.00	35.80	115.02	699	0
18:36:01	3	0.00	0.00	35.80	115.02	699	0
18:36:31	3	0.00	0.00	35.80	115.02	699	0

==== Stage Total 35.80 (bbl) ====

18:36:42 Event #10 End Job

**HALLIBURTON ENERGY SERVICES**  
ACQUIRE Version 2.11

**CUSTOMER AND JOB INFORMATION**

Customer	S.W.E.P.I.	Date	10-Feb-1996
Contractor	BECKMAN	County	MONTMORENCY
Lease	LOUD	Town	29N
Location	25954	Section	19
Formation	ANTRIM	Range	3E
Job Type	NOTCHING JOB	Permit No	49096
Country	U.S.A.	Well No	C1-19
State	MICHIGAN	Field Name	ALBERT LOUD

Customer Representative ALAN LOCKWOOD

Halliburton Operator D.NELSON

Ticket No. 872103.1

**STAGE DESCRIPTIONS**

ESTABLISH RATE THRU JETS  
START SAND  
START FLUSH

**WELL CONFIGURATION INFORMATION**

Packer Type	NONE	Depth	0 ft
Bottom Hole Temp. 60.0 Deg F			

**PIPE CONFIGURATION**

Wellbore Segment	Measured Depth (ft)	Casing IVD (ft)	Casing ID (inch)	Casing OD (inch)	Tubing ID (inch)	Tubing OD (inch)
1	1341	1341	4.950	5.500	1.995	2.375
2	1342	1342	4.950	5.500	0.000	0.000

**PERFORATIONS**

Perforation Interval	Top (ft)	Bottom (ft)	Shots per (ft)
1	1340	1341	2

**REMARKS ABOUT JOB**

NOTCHING JOB

2-10-96

THANKS

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## REAL TIME STRIP CHART

1. Tubing Press	(psi)	
2. Slurry Rate	(bpm)	
3. Tubing Press	(psi)	Max for Job
4. Tubing Press	(psi)	Avg for Job



88:44:57  
3456  
2.88  
3998  
3186

88:49:57  
3457  
2.98  
3998  
3216

88:54:57  
3457  
2.98  
3998  
3236

88:59:57  
3381  
2.98  
3998  
3232

89:04:57  
3458  
3.08  
4014  
3268

89:09:57  
3349  
3.08  
4014  
3286

89:14:57  
3384  
3.08  
4014  
3234

89:19:57  
3312  
3.08  
4014  
3266

89:24:57  
3455  
3.14  
4014  
3314

89:29:57  
4756  
3.14  
4782  
3393

89:34:57  
2943  
2.56  
4782  
3466

89:39:57  
37  
0:19  
4702  
89:42:19

R1

PAUSE

R1

89:53:14  
1  
0:16  
89:53:14

R1

PAUSE

10:42:01

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.1  
Job Type: NOTCHING JOB

### JOB SUMMARY

JOB START TIME: 08:04:56  
JOB END TIME: 10:42:05  
JOB DURATION: 02:37:09

#### STAGES AND EVENTS:

Chart	Time	Slurry Rate (bpm)	Slurry Stage	Volume (bbl)	Tubing Press.	Remark
Event	#1 08:04:56	0.00	0.00	0		Start Job
Stage	#1 08:05:02	0.13	13.71	24		CHECK FRICTION ACROSS JETS
Stage	#2 08:13:49	0.00	191.08	3455		Start Sand
Event	#2 09:16:37	3.00	0.00	3504		START TO CLEAN UP
Stage	#3 09:21:32	3.00	54.01	3460		CIRCULATE HOLE CLEAN
Event	#3 09:42:18	0.00	0.00	4		Pause
Event	#4 09:53:13	0.18	0.00	1		Resume
Event	#5 09:55:23	0.00	0.00	1		Pause
Event	#6 10:42:02	0.00	0.00	6		Resume
Event	#7 10:42:05	0.00	0.00	6		End Job

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRTM

Date: 10-Feb-1996  
Ticket #: 872103.1  
Job Type: NOTCHING JOB

### STAGE SUMMARY

#### Stage Times

Stage	Start Time	End Time	Elapsed Time
1	08:05:02	08:13:49	00:08:47
2	08:13:49	09:21:32	01:07:43
3	09:21:32	10:42:05	01:20:33
Total	08:05:02	10:42:05	02:37:00

#### AVERAGES OR VOLUMES PER STAGE -- Planned Volume vs. Actual Volume

Stage	Planned Sl Volume (bbl)	Slurry Volume (bbl)
1	0.00	13.71
2	0.00	191.08
3	0.00	54.01
Tot/Avg	0.00	258.79

#### AVERAGES OR VOLUMES PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	2201	1.59	1.49	0.00
2	3451	2.82	1.72	0.16
3	3260	2.71	1.53	0.09
Tot/Avg	3269	2.69	1.66	0.15

#### MAXIMUM VALUE PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	3884	2.35	2.38	0.00
2	4014	3.00	2.55	0.37
3	4782	6.08	1.73	0.20
Max Job	4782	6.08	2.55	0.37

\*Average based on volume.

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.1  
Job Type: NOTCHING JOB

### DATA LISTINGS

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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08:04:56 Event #1 Start Job

08:05:02 Stage #1 CHECK FRICTION ACROSS JETS

08:05:42	24	0.34	0.00	0.00	0.12	0.14	0
08:06:42	183	0.52	0.00	0.00	0.67	0.69	2
08:07:42	920	0.94	0.69	0.00	1.22	1.24	21
08:08:42	2816	2.01	2.01	0.00	3.08	3.10	138
08:09:42	2863	2.01	2.04	0.00	5.10	5.12	141
08:10:42	2854	2.02	2.04	0.00	7.11	7.13	141
08:11:42	3848	2.32	2.37	0.00	9.30	9.32	219
08:12:42	3428	2.23	2.24	0.00	11.55	11.57	187
08:13:42	3466	0.00	2.25	0.00	13.71	13.73	0

==== Stage Total 13.71 (bbl) ===

08:13:49 Stage #2 Start Sand

08:14:37	3534	2.25	2.28	0.06	1.46	15.19	195
08:15:37	3497	2.25	2.25	0.04	3.71	17.44	193
08:16:37	3401	2.25	2.21	0.13	5.96	19.69	188
08:17:37	3357	2.25	2.20	0.13	8.21	21.94	185
08:18:37	3486	2.25	2.25	0.13	10.46	24.19	192
08:19:37	3568	2.70	2.19	0.15	12.98	26.70	236
08:20:37	3797	2.70	2.22	0.04	15.68	29.40	251
08:21:37	3459	2.70	2.09	0.17	18.38	32.10	229
08:22:37	3410	2.70	2.03	0.16	21.08	34.80	226
08:23:37	3591	2.80	2.16	0.06	23.82	37.54	245
08:24:37	3410	2.80	2.00	0.18	26.62	40.34	234
08:25:37	3421	2.80	1.99	0.10	29.42	43.14	235
08:26:37	3465	2.80	1.98	0.00	32.22	45.94	208
08:27:37	3331	2.80	2.03	0.06	35.02	48.74	229
08:28:37	3219	2.70	2.00	0.00	37.87	51.60	213
08:29:37	3602	2.70	2.11	0.10	40.57	54.30	238
08:30:37	3371	2.70	2.06	0.02	43.27	57.00	223
08:31:37	3469	2.70	2.06	0.09	45.97	59.70	230
08:32:37	3530	2.80	2.30	0.24	48.68	62.40	242
08:33:37	3561	2.80	2.35	0.11	51.48	65.20	244
08:34:37	3507	2.80	2.53	0.24	54.28	68.00	241
08:35:37	3535	2.60	1.52	0.24	57.06	70.80	243
08:36:37	3044	2.80	1.52	0.15	59.88	73.60	209
08:37:37	3542	2.80	1.52	0.04	62.68	76.40	243

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formations: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.1  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
08:38:37	3576	2.80	1.49	0.22	65.48	79.20	245
08:39:37	3531	2.80	1.52	0.14	68.28	82.00	242
08:40:37	3449	2.80	1.52	0.07	71.08	84.80	237
08:41:37	3508	2.80	1.52	0.07	73.88	87.60	241
08:42:37	3445	2.80	1.52	0.18	76.68	90.40	236
08:43:37	3510	2.80	1.49	0.16	79.48	93.20	241
08:44:37	3436	2.80	1.49	0.15	82.28	96.00	236
08:45:37	3427	2.80	1.49	0.21	85.08	98.80	235
08:46:37	3392	2.80	1.52	0.15	87.88	101.60	233
08:47:37	3480	2.90	1.52	0.10	90.75	104.48	247
08:48:37	3480	2.90	1.52	0.28	93.65	107.38	247
08:49:37	3480	2.90	1.50	0.18	96.55	110.28	247
08:50:37	3442	2.90	1.53	0.17	99.45	113.17	245
08:51:37	3496	2.90	1.53	0.23	102.35	116.07	248
08:52:37	3469	2.90	1.53	0.14	105.25	118.97	247
08:53:37	3447	2.90	1.53	0.30	108.15	121.87	245
08:54:37	3633	2.90	1.50	0.07	111.05	124.77	258
08:55:37	3458	2.90	1.53	0.29	113.95	127.67	246
08:56:37	3371	2.90	1.53	0.15	116.85	130.57	240
08:57:37	3406	2.90	1.53	0.22	119.75	133.47	242
08:58:37	3341	2.90	1.50	0.25	122.64	136.37	237
08:59:37	3411	2.90	1.53	0.13	125.54	139.27	242
09:00:37	3384	2.90	1.53	0.15	128.44	142.17	240
09:01:37	3458	2.90	1.53	0.23	131.34	145.07	246
09:02:37	3466	3.00	1.51	0.26	134.33	148.05	255
09:03:37	3455	3.00	1.53	0.10	137.33	151.05	254
09:04:37	3480	3.00	1.53	0.13	140.33	154.05	256
09:05:37	3427	3.00	1.53	0.27	143.33	157.06	252
09:06:37	3387	3.00	1.50	0.13	146.33	160.06	249
09:07:37	3431	3.00	1.53	0.20	149.33	163.06	252
09:08:37	3429	3.00	1.53	0.19	152.33	166.06	257
09:09:37	3384	3.00	1.53	0.18	155.33	169.06	249
09:10:37	3476	3.00	1.53	0.24	158.33	172.06	256
09:11:37	3493	3.00	1.53	0.15	161.33	175.06	257
09:12:37	3448	3.00	1.53	0.22	164.33	178.06	253
09:13:37	3433	3.00	1.53	0.17	167.33	181.06	252
09:14:37	3403	3.00	1.53	0.18	170.33	184.06	250
09:15:37	3449	3.00	1.50	0.20	173.33	187.06	254
09:16:37	3504	3.00	1.53	0.21	176.33	190.06	258

09:16:37 Event #2 START TO CLEAN UP

09:17:32	3546	3.00	1.53	0.31	179.08	192.81	261
09:18:32	3543	3.00	1.53	0.13	182.08	195.81	260
09:19:32	3397	3.00	1.52	0.14	185.08	198.81	250
09:20:32	3444	3.00	1.50	0.00	188.08	201.81	253
09:21:32	3460	3.00	1.53	0.02	191.08	204.80	254

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.1  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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==== Stage Total 191.08 (bbl) ====

09:21:32 Stage #3 CIRCULATE HOLE CLEAN

09:22:27	3459	3.00	1.53	0.00	2.75	207.55	254
09:23:27	3451	2.74	1.53	0.00	5.74	210.55	232
09:24:27	3452	2.74	1.53	0.00	8.48	213.29	232
09:25:27	4534	3.09	1.53	0.00	11.32	216.12	344
09:26:27	4718	3.14	1.53	0.00	14.45	219.25	363
09:27:27	4746	3.14	1.53	0.00	17.58	222.39	366
09:28:27	4771	3.15	1.53	0.00	20.73	225.54	369
09:29:27	4754	3.15	1.53	0.00	23.88	228.69	367
09:30:27	4751	3.15	1.53	0.00	27.03	231.83	366
09:31:27	4751	3.14	1.50	0.00	30.17	234.98	365
09:32:27	4720	3.15	1.53	0.00	33.32	238.12	364
09:33:27	4725	3.14	1.53	0.00	36.46	241.26	364
09:34:27	3926	2.93	1.53	0.00	39.58	244.39	281
09:35:27	2939	2.57	1.50	0.00	42.20	247.01	185
09:36:27	2931	2.56	1.53	0.00	44.77	249.57	184
09:37:27	2926	2.57	1.53	0.00	47.34	252.14	184
09:38:27	2925	2.57	1.53	0.00	49.91	254.71	184
09:39:27	2937	2.58	1.53	0.00	52.48	257.28	185
09:40:27	4	0.05	1.53	0.00	53.47	258.27	0
09:41:27	4	0.00	1.53	0.00	53.62	258.42	0

09:42:18 Event #3 Pause

09:53:13 Event #4 Resume

09:54:07	1	0.00	-0.00	0.00	54.01	258.81	0
09:55:07	1	0.00	-0.00	0.00	54.01	258.81	0

09:55:23 Event #5 Pause

10:42:02 Event #6 Resume

==== Stage Total 54.01 (bbl) ====

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formations: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.1  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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10:42:05 Event #7 End Job

HALLIBURTON ENERGY SERVICES  
ACQUIRE Version 2.11

CUSTOMER AND JOB INFORMATION

Customer	S.W.E.P.I.	Date	10-Feb-1996
Contractor	BECKMAN	County	MONTMORENCY
Lease	LOUD	Town	29N
Location	25954	Section	19
Formation	ANTRIM	Range	3E
Job Type	NOTCHING JOB	Permit No	49096
Country	U.S.A.	Well No	C1-19
State	MICHIGAN	Field Name	ALBERT LOUD

Customer Representative ALAN LOCKWOOD

Halliburton Operator D.NELSON

Ticket No. 872103.2

STAGE DESCRIPTIONS

WELL CONFIGURATION INFORMATION

PUMP AT CUSTOMER REQUEST

Packer Type	NONE	Depth	0 ft
Bottom Hole Temp.	60.0	Deg F	

PIPE CONFIGURATION

Wellbore Segment	Measured Depth (ft)	I.D. (ft)	Casing (inch)	Casing (inch)	Tubing (inch)	Tubing (inch)
1	1284	1284	4.950	5.500	1.995	2.375
2	1286	1286	4.950	5.500	0.000	0.000

PERFORATIONS

Perforation Interval	Top (ft)	Bottom (ft)	Shots per (ft)
1	1284	1285	2

REMARKS ABOUT JOB

NOTCHING JOB

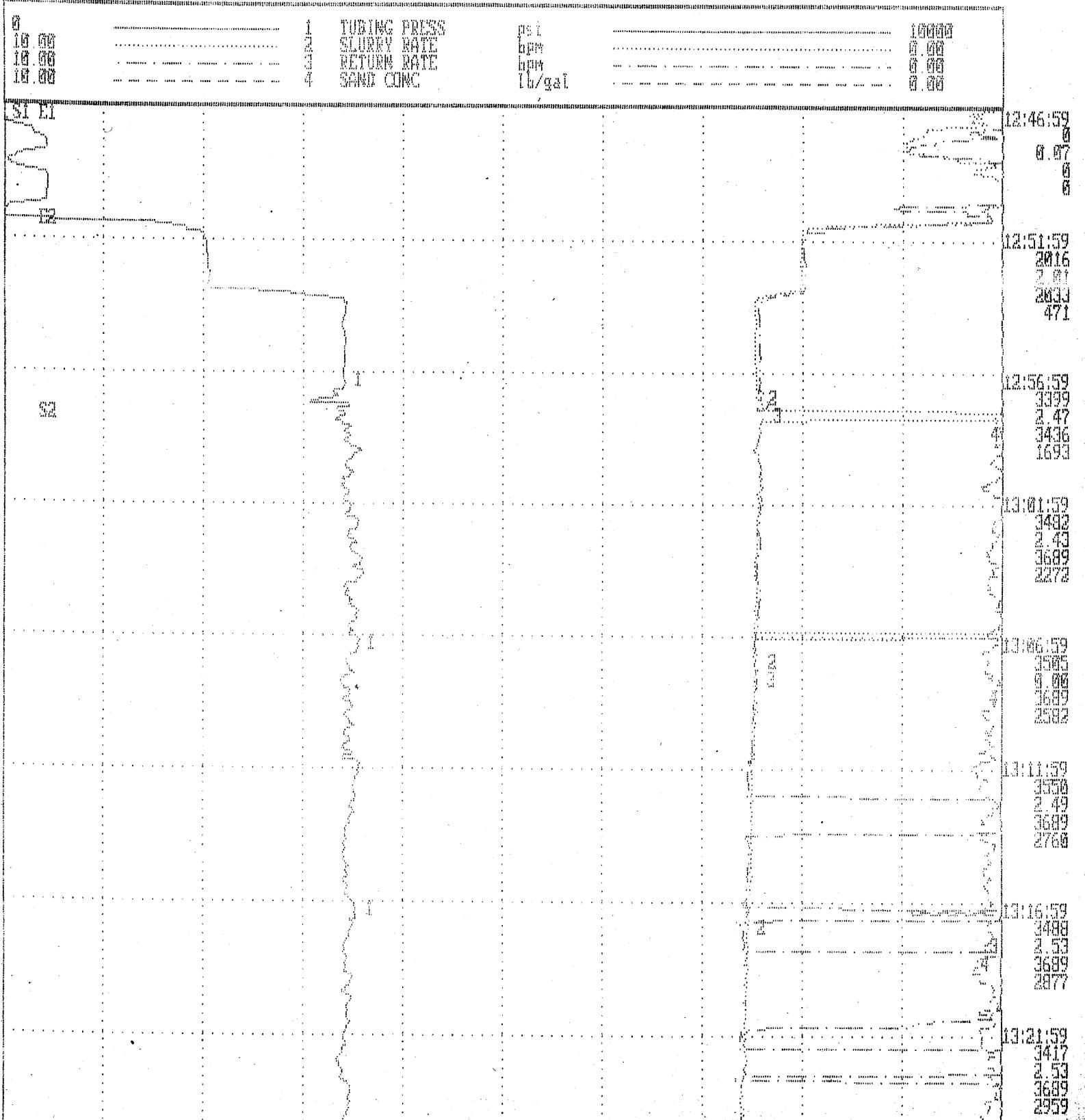
2-10-96

THANKS

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REALTIME STRIP CHART

1. Tubing Press (psi)  
2. Slurry Rate (bpm)  
3. Tubing Press (psi) Max for Job  
4. Tubing Press (psi) Avg for Job



13:26:59  
3532  
3.66  
3681

13:31:59  
3459  
2.74  
3689  
3867

13:36:59  
3395  
3.82  
3689  
3181

13:41:59  
3398  
3.98  
3689  
3181

13:46:59  
3485  
3.89  
3689  
3159

13:51:59  
3396  
3.84  
3689  
3181

13:56:59  
3454  
3.69  
3689  
3187

14:01:59  
3391  
3.33  
3476  
3285

14:06:59  
3398  
3.29  
4176  
3285

14:11:59  
3399  
3.36  
4176  
3221

14:16:59  
3451  
3451  
4176  
3248

14:21:59  
3395  
3.46  
4176  
3247

14:26:59  
3395  
3.46  
4176  
3251

14:31:59  
3395  
3.46  
4176  
3255

14:36:59  
3395  
3.46  
4176  
3259

14:41:59  
3432  
3.46  
4176  
3263

14:46:59  
3485  
3.46  
4176  
3271

14:51:06

E

S

FA  
F

PAUSE

14:51:06

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.2  
Job Type: NOTCHING JOB

### JOB SUMMARY

JOB START TIME: 12:46:58  
JOB END TIME: 14:52:06  
JOB DURATION: 02:05:08

#### STAGES AND EVENTS:

Chart	Time	Slurry Rate (bpm)	Slurry Stage	Tubing Volume (bbl)	Press. (psi)	Remark
Event	#1 12:46:58	0.00	0.00	0		Start Job
Stage	#1 12:47:08	0.35	17.67	6		LOAD AND TEST B.P.
Event	#2 12:51:19	0.82	0.00	829		PUMP TO CHECK FRICTION PRESSURE
Stage	#2 12:58:28	0.00	312.58	3363		Start Sand
Event	#3 14:38:31	3.77	0.00	3346		CLEAN BLENDER TUB
Stage	#3 14:41:52	3.50	32.41	3464		CIRCULATE HOLE CLEAN
Event	#4 14:50:48	0.67	0.00	368		Stop Pumping
Event	#5 14:51:05	0.00	0.00	18		Pause
Event	#6 14:52:03	0.00	0.00	14		Resume
Event	#7 14:52:06	0.00	0.00	14		End Job

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.2  
Job Type: NOTCHING JOB

### STAGE SUMMARY

#### Stage Times

Stage	Start Time	End Time	Elapsed Time
1	12:47:08	12:58:28	00:11:20
2	12:58:28	14:41:52	01:43:24
3	14:41:52	14:52:06	00:10:14
Total	12:47:08	14:52:06	02:04:58

#### AVERAGES OR VOLUMES PER STAGE -- Planned Volume vs. Actual Volume

Stage	Planned Slurry Volume (bbl)	Slurry Volume (bbl)
1	0.00	17.67
2	0.00	312.58
3	0.00	32.41
Tot/Avg	0.00	362.66

#### AVERAGES OR VOLUMES PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	1909	1.61	1.55	0.00
2	3413	3.03	2.34	0.20
3	3260	3.12	2.07	0.00
Tot/Avg	3272	2.94	2.10	0.19

#### MAXIMUM VALUE PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	3689	2.49	2.44	0.00
2	4176	3.77	3.78	4.55
3	3466	3.75	3.86	0.00
Max Job	4176	3.77	3.86	4.55

\*Average based on volume.

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.2  
Job Type: NOTCHING JOB

### DATA LISTINGS

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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12:46:58 Event #1 Start Job

12:47:08 Stage #1 LOAD AND TEST B.P.

12:47:44	133	0.68	0.06	0.00	0.19	0.23	2
12:48:44	249	0.70	0.81	0.00	1.08	1.12	4
12:49:44	432	0.00	0.00	0.00	1.29	1.33	0
12:50:44	109	0.20	1.27	0.00	1.30	1.34	1

12:51:19 Event #2 PUMP TO CHECK FRICTION PRESSURE

12:51:39	1965	1.99	1.93	0.00	2.01	2.05	96
12:52:39	2037	2.02	1.98	0.00	4.02	4.06	101
12:53:39	2051	2.02	1.98	0.00	6.04	6.08	101
12:54:39	3424	2.48	2.44	0.00	8.38	8.43	208
12:55:39	3420	2.48	2.44	0.00	10.86	10.90	208
12:56:39	3408	2.47	2.43	0.00	13.33	13.37	206
12:57:39	3331	2.44	2.41	0.00	15.80	15.84	199

==== Stage Total 17.67 (bbl) ===

12:58:28 Stage #2 Start Sand

12:58:34	3422	0.00	2.41	0.03	0.00	17.71	0
12:59:34	3407	2.45	2.45	0.06	1.99	19.70	205
13:00:34	3430	2.42	2.41	0.03	4.43	22.14	204
13:01:34	3451	2.45	2.42	0.08	6.86	24.57	207
13:02:34	3545	2.45	2.43	0.10	9.30	27.01	213
13:03:34	3458	2.45	2.42	0.10	11.75	29.46	208
13:04:34	3623	2.48	2.46	0.08	14.22	31.93	220
13:05:34	3473	2.46	2.43	0.04	16.68	34.39	209
13:06:34	3452	2.48	2.45	0.04	19.15	36.86	209
13:07:34	3497	2.49	2.47	0.18	21.09	38.80	213
13:08:34	3392	2.45	2.46	0.08	23.55	41.26	204
13:09:34	3491	2.45	2.49	0.06	26.03	43.74	209
13:10:34	3418	2.49	2.50	0.16	28.50	46.21	209
13:11:34	3387	2.49	2.50	0.10	30.98	48.69	207
13:12:34	3506	2.49	2.53	0.16	33.49	51.20	214
13:13:34	3518	2.53	0.00	0.10	35.99	53.70	218
13:14:34	3418	2.53	2.56	0.21	38.50	56.21	212
13:15:34	3441	2.53	2.54	0.13	41.00	58.71	214

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 822103.2  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
13:16:34	3410	2.53	2.55	0.13	43.52	61.23	212
13:17:34	3497	2.58	0.00	0.03	46.06	63.77	221
13:18:34	3395	2.53	2.58	0.19	48.61	66.32	211
13:19:34	3396	2.53	0.00	0.30	51.16	66.87	211
13:20:34	3489	2.53	0.00	0.11	53.72	71.43	217
13:21:34	3430	2.58	0.97	0.09	56.29	74.00	216
13:22:34	3401	2.58	0.00	0.09	58.86	76.57	215
13:23:34	3366	2.62	2.66	0.10	61.43	79.14	216
13:24:34	3459	2.62	0.00	0.12	64.04	81.75	222
13:25:34	3423	2.62	0.00	0.13	66.64	84.35	220
13:26:34	3531	2.66	0.00	0.31	69.27	86.96	230
13:27:34	3535	2.66	0.08	0.26	71.93	89.64	230
13:28:34	3486	2.66	0.00	0.18	74.60	92.31	227
13:29:34	3398	2.66	0.00	0.17	77.27	94.98	221
13:30:34	3397	2.66	0.00	0.11	79.94	97.65	221
13:31:34	3505	2.74	0.00	0.20	82.66	100.37	236
13:32:34	3432	2.74	0.00	0.16	85.39	103.10	231
13:33:34	3374	2.79	0.00	0.20	88.13	105.84	230
13:34:34	3428	2.83	0.00	0.15	90.90	108.61	238
13:35:34	3400	2.87	0.00	0.23	93.72	111.43	239
13:36:34	3433	2.87	0.00	0.26	96.55	114.26	242
13:37:34	3385	2.83	0.00	0.22	99.41	117.12	235
13:38:34	3430	2.87	0.00	0.34	102.29	120.00	241
13:39:34	3404	2.91	0.00	0.20	105.18	122.89	243
13:40:34	3451	2.96	2.84	0.20	108.10	125.81	250
13:41:34	3401	2.96	2.94	0.32	111.02	128.73	246
13:42:34	3487	2.91	2.98	0.27	113.95	131.66	249
13:43:34	3418	2.96	2.98	0.37	116.91	134.62	248
13:44:34	3387	2.91	0.00	0.22	119.86	137.57	242
13:45:34	3382	3.00	2.95	0.31	122.84	140.55	248
13:46:34	3499	3.04	0.00	0.21	125.85	143.54	241
13:47:34	3493	2.96	0.00	0.20	128.86	146.57	253
13:48:34	3458	3.00	0.00	0.32	131.87	149.58	254
13:49:34	3393	3.04	0.00	0.33	134.89	152.59	253
13:50:34	3518	3.04	0.00	0.32	137.92	155.63	262
13:51:34	3367	3.04	0.00	0.17	140.96	158.67	251
13:52:34	3412	3.08	0.00	0.32	144.03	161.74	258
13:53:34	3454	3.08	0.00	0.20	147.12	164.83	261
13:54:34	3317	3.08	0.00	0.34	150.20	167.91	251
13:55:34	3447	3.08	0.00	0.25	153.29	171.00	260
13:56:34	3068	3.08	0.00	0.27	156.04	173.75	232
13:57:34	3471	3.17	0.00	0.28	158.53	176.24	269
13:58:34	3379	3.25	0.00	0.32	161.73	179.44	269
13:59:34	3470	3.29	0.00	0.26	164.98	182.69	280
14:00:34	3454	3.64	0.00	0.33	168.26	185.97	308
14:01:34	3459	3.29	0.00	0.24	171.55	189.26	279
14:02:34	3596	3.38	0.00	0.40	174.89	192.60	297
14:03:34	3633	3.33	0.00	0.30	178.23	195.94	297
14:04:34	3414	3.29	0.00	0.30	181.53	199.24	275
14:05:34	3386	3.29	0.00	0.24	184.83	202.54	273

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.2  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
14:06:34	3346	3.29	3.07	0.26	188.13	205.84	270
14:07:34	3386	3.33	0.00	0.28	191.45	209.16	276
14:08:34	3369	3.33	0.00	0.21	194.78	212.49	275
14:09:34	3407	3.33	0.00	0.22	198.10	215.81	278
14:10:34	3328	3.33	0.00	0.17	201.44	219.15	272
14:11:34	3457	3.38	0.00	0.15	204.79	222.50	286
14:12:34	3379	3.38	0.00	0.16	208.17	225.88	279
14:13:34	3381	3.42	0.00	0.21	211.58	229.29	283
14:14:34	3388	3.38	3.46	0.19	214.98	232.69	280
14:15:34	3367	3.38	0.00	0.35	218.38	236.09	279
14:16:34	3404	3.46	0.00	0.07	221.79	239.50	289
14:17:34	3399	3.42	0.00	0.19	225.22	242.93	285
14:18:34	3345	3.42	0.00	0.13	228.66	246.37	280
14:19:34	3468	3.51	0.00	0.12	232.10	249.81	298
14:20:34	3339	3.46	0.00	0.14	235.59	253.30	283
14:21:34	3399	3.46	0.00	0.15	239.07	256.78	288
14:22:34	3267	3.46	0.00	0.22	242.55	260.26	277
14:23:34	3280	3.46	0.00	0.18	246.03	263.74	278
14:24:34	3253	3.55	0.00	0.11	249.52	267.23	283
14:25:34	3320	3.55	0.00	0.10	253.03	270.74	289
14:26:34	3367	3.51	0.00	0.15	256.55	274.26	289
14:27:34	3289	3.55	3.60	0.02	260.08	277.79	286
14:28:34	3379	3.59	3.67	0.15	263.68	281.39	297
14:29:34	3323	3.64	3.66	0.13	267.29	285.00	296
14:30:34	3281	3.59	0.00	0.23	270.90	288.61	289
14:31:34	3359	3.68	0.00	0.26	274.52	292.23	303
14:32:34	3386	3.77	0.00	0.24	278.16	295.87	313
14:33:34	3403	3.72	0.00	0.32	281.89	299.60	310
14:34:34	3360	3.72	0.00	0.18	285.61	303.32	307
14:35:34	3291	3.72	0.00	0.20	289.32	307.03	300
14:36:34	3321	3.72	0.00	0.44	293.04	310.75	303
14:37:34	3382	3.77	3.77	0.30	296.79	314.50	312

14:38:31 Event #3 CLEAN BLENDER TUB

14:38:34	3320	3.77	0.00	0.25	300.55	318.26	307
14:39:29	3478	3.72	0.00	0.17	303.98	321.69	317
14:40:29	3396	3.59	0.00	0.12	307.62	325.33	299
14:41:29	3310	3.59	0.00	0.10	311.23	326.94	291

==== Stage Total 312.58 (bbl) ===

14:41:52 Stage #3 CIRCULATE HOLE CLEAN

14:42:24	3416	3.50	0.00	0.00	1.86	332.15	293
14:43:24	3409	3.50	3.86	0.00	5.35	335.64	292
14:44:24	3416	3.70	3.82	0.00	8.96	339.26	310

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.2  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
14:45:24	3394	3.70	0.00	0.00	12.69	342.98	308
14:46:24	3400	3.75	0.00	0.00	16.40	346.69	312
14:47:24	3402	3.70	0.00	0.00	20.11	350.40	306
14:48:24	3376	3.75	0.00	0.00	23.82	354.11	310
14:49:24	3368	3.65	0.00	0.00	27.53	357.82	301
14:50:24	3355	3.70	0.00	0.00	31.23	361.52	304

14:50:48 Event #4 Stop Pumping

14:51:05 Event #5 Pause

14:52:03 Event #6 Resume

==== Stage Total 32.41 (bbl) ====

14:52:06 Event #7 End Job

HALLIBURTON ENERGY SERVICES  
ACQUIRE Version 2.11

CUSTOMER AND JOB INFORMATION

Customer	S.W.E.P.I.	Date	10-Feb-1996
Contractor	BECKMAN	County	MONTMORENCY
Lease	LOUD	Town	29N
Location	25954	Section	19
Formation	ANTRIM	Range	3E
Job Type	NOTCHING JOB	Permit No	49096
Country	U.S.A.	Well No	C1-19
State	MICHIGAN	Field Name	ALBERT LOUD

Customer Representative ALAN LOCKWOOD

Halliburton Operator D.NELSON

Ticket No. 872103.3

STAGE DESCRIPTIONS

PUMP AT CUSTOMER REQUEST

WELL CONFIGURATION INFORMATION

Packer Type	NONE	Depth	0 ft
Bottom Hole Temp. 60.0 Deg F			

PIPE CONFIGURATION

Wellbore Segment	Measured Depth (ft)	Casing TVD (ft)	Casing ID (inch)	Casing OD (inch)	Tubing ID (inch)	Tubing OD (inch)
1	1260	1260	4.950	5.500	1.995	2.375
2	1261	1261	4.950	5.500	0.000	0.000

PERFORATIONS

Perforation Interval	Top (ft)	Bottom (ft)	Shots per (ft)
1	1260	1261	2

REMARKS ABOUT JOB

NOTCHING JOB

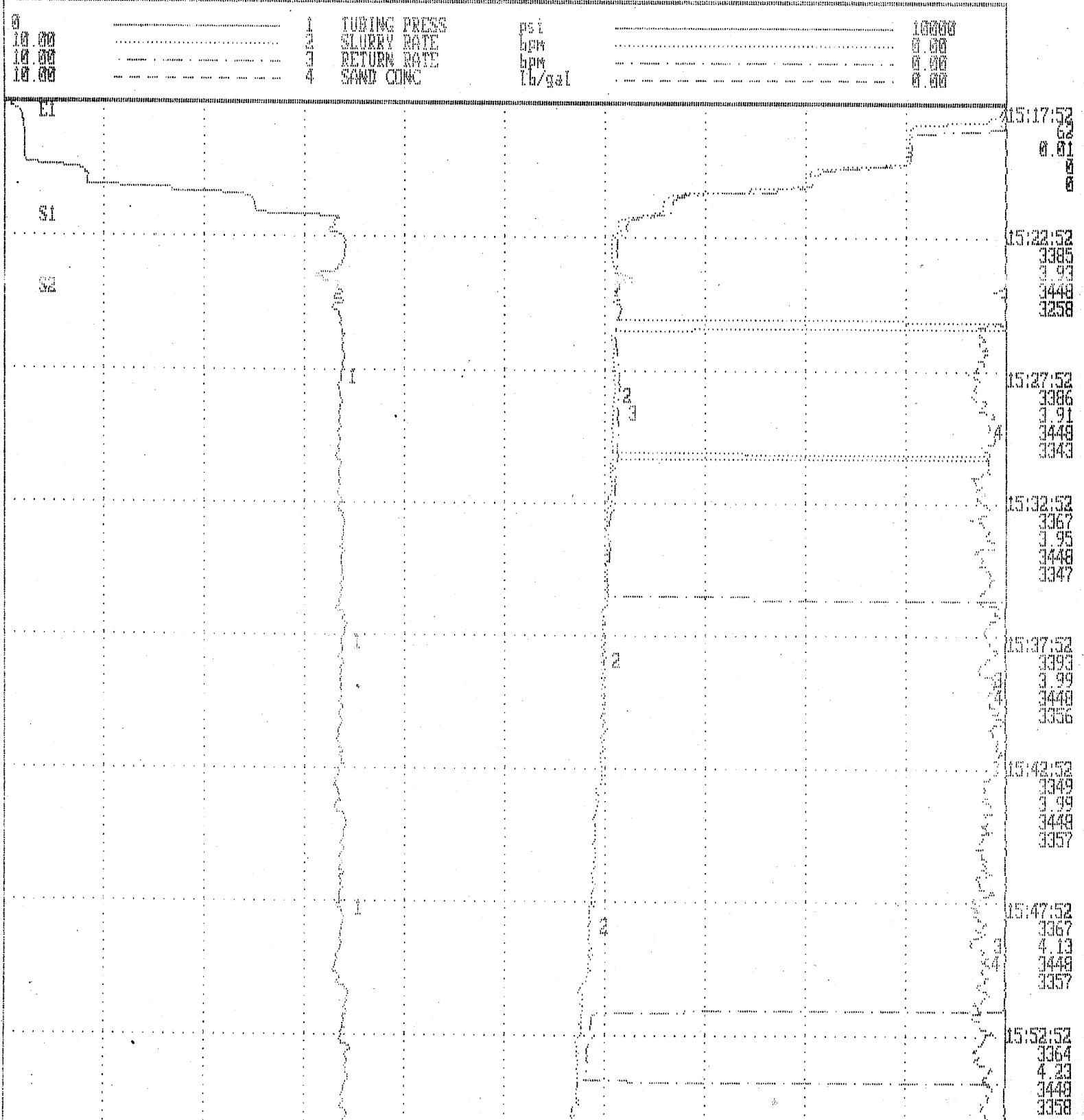
2-10-96

THANKS

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REALTIME STRIP CHART

1. Tubing Press (psi)  
2. Slurry Rate (bpm)  
3. Tubing Press (psi) Max for Job  
4. Tubing Press (psi) Avg for Job



15:57:52  
3448  
437  
3512  
3566  
  
16:02:52  
3429  
4551  
3533  
3597  
  
16:07:52  
3429  
4551  
3533  
3597  
  
16:12:52  
3468  
4558  
3536  
3596  
  
16:17:52  
3312  
4551  
3533  
3596  
  
16:22:52  
3454  
282  
4493  
3398  
  
16:27:52  
3471  
3512  
4493  
3483  
  
16:32:52  
3485  
3522  
4493  
3487  
  
16:37:52  
3447  
3525  
4493  
3418  
  
16:42:52  
3545  
3578  
4493  
3415  
  
16:47:52  
4133  
5544  
4493  
3433

16:52:52  
4153  
5.43  
4493  
3473

16:57:52  
4056  
5.32  
4676  
3586

17:02:52  
4037  
4.46  
4716  
3538

17:07:52  
4047  
4.56  
4716  
3563

17:12:52  
4033  
4.56  
4716  
3583

17:17:44

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.3  
Job Type: NOTCHING JOB

### JOB SUMMARY

JOB START TIME: 15:17:51  
JOB END TIME: 17:17:44  
JOB DURATION: 01:59:53

#### STAGES AND EVENTS:

Chart,	Time	Slurry Rate (bpm)	Slurry Stage Volume (bbl)	Tubing Press. (psi)	Remark
Event	#1 15:17:51	0.00	0.00	0	Start Job
Stage	#1 15:21:59	3.49	10.74	2606	PUMP TO GET FRICTION PSI
Stage	#2 15:24:45	3.87	447.36	3324	Start Sand
Stage	#3 17:02:56	4.46	65.47	4036	CIRCULATE HOLE CLEAN
Event	#2 17:17:17	0.49	0.00	402	Stop Pumping
Event	#3 17:17:44	0.00	0.00	13	End Job

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.3  
Job Type: NOTCHING JOB

## STAGE SUMMARY

### Stage Times

Stage	Start Time	End Time	Elapsed Time
1	15:21:59	15:24:45	00:02:46
2	15:24:45	17:02:56	01:38:11
3	17:02:56	17:17:44	00:14:48
Total	15:21:59	17:17:44	01:55:45

### AVERAGES OR VOLUMES PER STAGE -- Planned Volume vs. Actual Volume

Stage	Planned Slurry Volume (bbl)	Slurry Volume (bbl)
1	0.00	10.74
2	0.00	447.36
3	0.00	65.47
Tot/Avg	0.00	523.57

### AVERAGES OR VOLUMES PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	3316	3.88	3.82	0.00
2	3544	4.57	3.86	0.21
3	4019	4.56	4.73	0.00
Tot/Avg	3598	4.55	3.97	0.20

### MAXIMUM VALUE PER STAGE -- Strip Chart Variables

Stage	Tubing Pressure (psi)	Slurry Rate (bpm)	Return Rate (bpm)	Prop Conc Slurry* (lb/gal)
1	3448	3.94	3.89	0.00
2	4710	5.67	4.95	0.48
3	4086	4.71	4.83	0.00
Max Job	4710	5.67	4.95	0.48

\*Average based on volume.

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.3  
Job Type: NOTCHING JOB

### DATA LISTINGS

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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15:17:51 Event #1 Start Job

15:18:42	192	0.96	0.02	0.00	0.00	0.20	5
15:19:42	204	0.98	0.95	0.00	0.00	1.17	5
15:20:42	832	1.98	1.95	0.00	0.00	2.64	40
15:21:42	2509	3.42	3.33	0.00	0.00	5.46	210

15:21:59 Stage #1 PUMP TO GET FRICTION PSI

15:22:37	3226	3.84	3.77	0.00	2.41	8.84	304
15:23:37	3394	3.93	3.88	0.00	6.33	12.77	327
15:24:37	3360	3.90	3.86	0.00	10.22	16.65	321

==== Stage Total 10.74 (bbl) ===

15:24:45 Stage #2 Start Sand

15:25:32	3288	3.83	3.84	0.00	3.04	20.21	309
15:26:32	3410	3.93	3.90	0.21	5.65	22.82	329
15:27:32	3386	3.91	3.87	0.22	9.57	26.74	324
15:28:32	3347	3.89	3.86	0.31	13.47	30.64	319
15:29:32	3358	3.92	3.87	0.09	17.39	34.56	323
15:30:32	3333	3.92	3.87	0.10	21.31	38.48	321
15:31:32	3353	3.95	3.90	0.19	24.56	41.73	324
15:32:32	3335	3.95	3.90	0.33	28.50	45.67	322
15:33:32	3397	3.95	3.96	0.25	32.47	49.64	328
15:34:32	3350	3.95	3.94	0.23	36.45	53.62	324
15:35:32	3364	3.95	3.96	0.16	40.42	57.60	325
15:36:32	3332	3.95	0.08	0.27	44.41	61.58	322
15:37:32	3415	4.04	0.00	0.19	48.42	65.59	338
15:38:32	3368	3.99	0.00	0.12	52.43	69.60	330
15:39:32	3355	4.04	0.00	0.14	56.45	73.62	332
15:40:32	3379	3.99	0.00	0.10	60.47	77.64	331
15:41:32	3347	3.99	0.00	0.14	64.49	81.66	327
15:42:32	3362	4.04	0.00	0.12	68.51	85.68	333
15:43:32	3289	4.09	0.00	0.18	72.55	89.72	329
15:44:32	3373	4.09	0.00	0.21	76.63	93.80	338
15:45:32	3381	4.13	0.00	0.26	80.73	97.90	342
15:46:32	3364	4.09	0.00	0.23	84.84	102.01	337
15:47:32	3344	4.13	0.00	0.14	88.95	106.13	339
15:48:32	3386	4.18	0.00	0.17	93.10	110.27	347
15:49:32	3353	4.13	0.00	0.32	97.24	114.42	340
15:50:32	3299	4.18	0.00	0.23	101.39	118.57	338

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.3  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbt)	Job Volume (bbt)	HHP
15:51:32	3419	4.23	0.00	0.22	105.61	122.78	354
15:52:32	3386	4.23	4.14	0.24	109.85	127.02	351
15:53:32	3410	4.27	4.17	0.28	114.11	131.28	357
15:54:32	3437	4.27	4.20	0.16	116.36	135.55	360
15:55:32	3352	4.32	0.00	0.24	122.65	139.82	355
15:56:32	3399	4.32	0.00	0.33	126.96	144.13	360
15:57:32	3511	4.37	0.00	0.33	131.31	148.48	376
15:58:32	3482	4.42	0.00	0.22	105.69	152.67	377
15:59:32	3448	4.42	4.27	0.32	140.11	157.28	373
16:00:32	3516	4.46	0.00	0.38	144.54	161.71	384
16:01:32	3519	4.46	0.00	0.21	148.99	166.16	385
16:02:32	3440	4.42	0.00	0.20	153.42	170.59	372
16:03:32	3460	4.46	0.00	0.10	157.85	175.02	378
16:04:32	3482	4.42	0.00	0.17	162.29	179.46	377
16:05:32	3431	4.46	0.00	0.27	166.73	183.90	375
16:06:32	3442	4.51	0.00	0.20	171.21	188.38	380
16:07:32	3444	4.51	0.00	0.21	175.69	192.86	381
16:08:32	3406	4.51	0.00	0.26	180.18	197.35	376
16:09:32	3489	4.56	0.00	0.19	184.72	201.89	389
16:10:32	3498	4.51	0.00	0.13	189.26	206.43	387
16:11:32	3477	4.56	0.00	0.25	193.81	210.98	388
16:12:32	3471	4.51	0.00	0.23	198.34	215.51	383
16:13:32	3416	4.51	0.18	0.02	202.88	220.05	377
16:14:32	3372	4.51	4.41	0.23	207.41	224.59	373
16:15:32	3368	4.51	4.43	0.25	211.95	229.12	372
16:16:32	3359	4.51	4.43	0.29	216.49	233.66	371
16:17:32	3363	4.51	4.44	0.32	221.01	238.18	372
16:18:32	3329	4.51	4.43	0.22	225.54	242.71	368
16:19:32	3294	4.56	0.00	0.20	230.06	247.23	368
16:20:32	3247	4.51	0.00	0.23	234.56	251.74	359
16:21:32	3322	2.82	0.00	0.20	237.93	255.05	329
16:22:32	3404	2.82	0.00	0.20	240.68	257.85	235
16:23:32	3495	3.11	0.00	0.31	243.70	260.87	267
16:24:32	3490	4.80	0.00	0.18	247.51	264.68	410
16:25:32	3489	4.80	0.00	0.15	252.31	269.48	410
16:26:32	3459	5.02	4.59	0.27	256.36	273.53	426
16:27:32	3452	5.05	4.62	0.20	261.37	278.54	427
16:28:32	3445	5.20	0.00	0.14	266.53	283.71	439
16:29:32	3511	5.16	0.00	0.16	271.71	288.88	443
16:30:32	3479	5.16	0.00	0.23	276.89	294.06	439
16:31:32	3398	5.16	0.00	0.15	282.07	299.24	429
16:32:32	3444	5.20	0.00	0.11	287.27	304.44	439
16:33:32	3435	5.25	0.00	0.25	292.43	309.65	442
16:34:32	3450	5.16	0.00	0.20	297.69	314.86	436
16:35:32	3456	5.20	0.00	0.14	302.91	320.08	440
16:36:32	3490	5.29	0.00	0.26	308.15	325.32	453
16:37:32	3495	5.25	4.77	0.12	313.39	330.57	449
16:38:32	3488	5.20	4.93	0.23	318.63	335.80	445
16:39:32	3508	5.20	4.91	0.26	323.86	341.03	447
16:40:32	3484	5.20	4.91	0.23	329.09	346.26	444

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.3  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
16:41:32	3516	5.20	4.92	0.15	334.31	351.49	448
16:42:32	3480	5.20	4.91	0.26	339.55	356.72	444
16:43:32	3521	5.20	4.91	0.22	344.76	361.93	449
16:44:32	3479	5.20	4.88	0.19	349.96	367.15	443
16:45:32	3510	5.20	0.00	0.17	355.18	372.35	447
16:46:32	4178	5.53	0.00	0.20	360.57	377.74	566
16:47:32	4177	5.57	0.00	0.18	366.09	383.26	570
16:48:32	4102	5.48	0.00	0.23	371.59	388.76	551
16:49:32	4136	5.48	0.00	0.19	377.05	394.22	555
16:50:32	4181	5.43	0.00	0.22	382.51	399.68	557
16:51:32	4451	5.43	0.00	0.26	387.96	405.13	593
16:52:32	4161	5.39	0.00	0.20	393.37	410.54	552
16:53:32	4111	5.29	0.00	0.22	398.74	415.91	533
16:54:32	4187	5.34	0.00	0.17	404.07	421.24	548
16:55:32	4136	5.25	0.00	0.21	409.36	426.53	532
16:56:32	4201	5.25	0.00	0.21	414.62	431.79	540
16:57:32	4031	5.25	0.00	0.19	419.84	437.01	518
16:58:32	4120	5.25	0.00	0.31	425.04	442.22	530
16:59:32	4220	5.16	0.00	0.32	430.25	447.42	533
17:00:32	4191	5.20	0.00	0.17	435.42	452.59	534
17:01:32	4116	5.16	0.00	0.15	440.57	457.75	520
17:02:32	3842	4.50	0.00	0.07	445.56	462.74	424

==== Stage Total 447.36 (bbl) ===

17:02:56 Stage #3 CIRCULATE HOLE CLEAN

17:03:27	4034	4.37	4.77	0.00	2.29	466.82	431
17:04:27	4036	4.61	4.80	0.00	6.91	471.44	456
17:05:27	4073	4.61	4.81	0.00	11.52	476.06	460
17:06:27	4069	4.61	4.81	0.00	16.12	480.65	460
17:07:27	4065	4.61	4.81	0.00	20.70	485.24	460
17:08:27	4035	4.56	4.82	0.00	25.29	489.82	451
17:09:27	4043	4.56	4.83	0.00	29.86	494.41	452
17:10:27	4029	4.61	4.82	0.00	34.47	499.00	455
17:11:27	4035	4.61	4.82	0.00	39.05	503.59	456
17:12:27	4029	4.56	4.82	0.00	43.62	508.16	451
17:13:27	4026	4.52	4.82	0.00	48.19	512.73	445
17:14:27	4008	4.56	4.81	0.00	52.78	517.31	448
17:15:27	4018	4.52	4.81	0.00	57.35	521.88	445
17:16:27	4003	4.56	4.82	0.00	61.92	526.45	448

17:17:17 Event #2 Stop Pumping

17:17:22	172	0.20	1.48	0.00	65.47	530.00	1
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Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.3  
Job Type: NOTCHING JOB

TIME	Tubing Pr (psi)	Slurry Rt (bpm)	Return Rt (bpm)	Sand Conc (lb/gal)	Stage Vol (bbl)	Job Volume (bbl)	HHP
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==== Stage Total 65.47 (bbl) ====

17:17:44 Event #3 End Job

HALLIBURTON ENERGY SERVICES  
ACQUIRE Version 2.11

CUSTOMER AND JOB INFORMATION

Customer	S.W.E.P.I.	Date	10-Feb-1996
Contractor	BECKMAN	County	MONTMORENCY
Lease	LOUD	Town	29N
Location	25954	Section	19
Formation	ANTRIM	Range	SE
Job Type	WATER FRAC	Permit No	49096
Country	U.S.A.	Well No	01-19
State	MICHIGAN	Field Name	ALBERT LOUD

Customer Representative ALAN LOCKWOOD

Halliburton Operator D.NELSON

Ticket No. 872103.4

STAGE DESCRIPTIONS

WELL CONFIGURATION INFORMATION

PUMP AT CUSTOMER REQUEST

Packer Type	NONE	Depth	0 ft
Bottom Hole Temp. 60.0 Deg F			

PIPE CONFIGURATION

Wellbore Segment	Measured Depth (ft)	Casing TVD (ft)	Casing ID (inch)	Casing OD (inch)	Tubing ID (inch)	Tubing OD (inch)
1	1160	1160	4.950	5.500	1.995	2.375
2	1261	1261	4.950	5.500	0.000	0.000

PERFORATIONS

Perforation Interval	Top (ft)	Bottom (ft)	Shots per (ft)
1	1260	1261	2

REMARKS ABOUT JOB

FRAC JOB

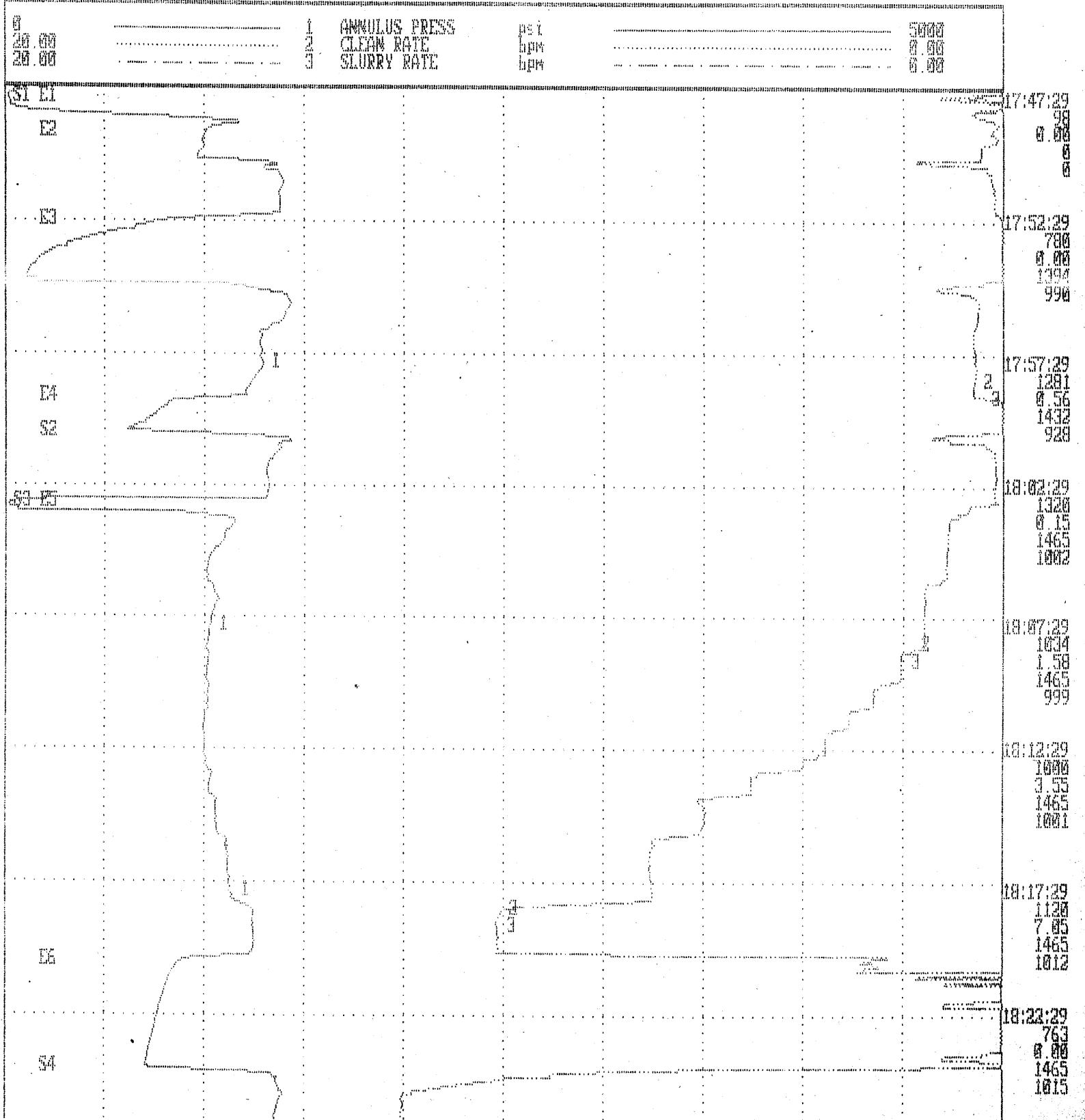
2-10-96

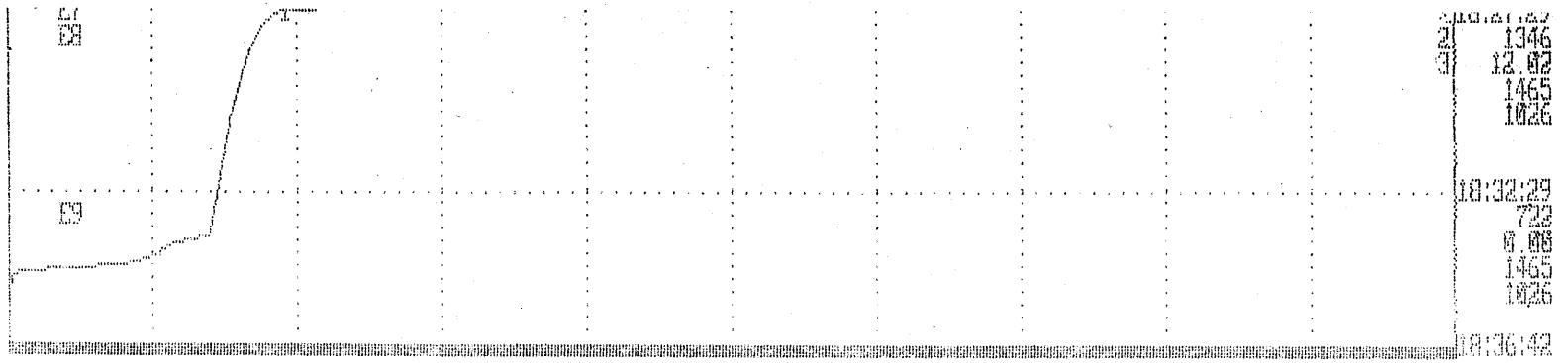
THANKS

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REALTIME STRIP CHART

1. Annulus Press (psi)  
2. Clean Rate (bpm)  
3. Annulus Press (psi) Max for Job  
4. Annulus Press (psi) Avg for Job





Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

### JOB SUMMARY

JOB START TIME: 17:47:28  
JOB END TIME: 18:36:42  
JOB DURATION: 00:49:14

#### STAGES AND EVENTS:

Chart	Time	Clean				Remark
		Clean Rate (bpm)	Stage Volume (bbl)	Annulus Press. (psi)		
Event	#1 17:47:28	0.00	0.00	0	Start Job	
Stage	#1 17:47:34	0.16	4.36	73	LOAD AND BREAK FORMATION	
Event	#2 17:48:46	0.10	0.00	1197	Break Formation Annulus Pres	s 1197 (psi) Clean Rate 1.33 (b
pm)						
Event	#3 17:52:27	0.00	0.00	810	ISIP Annulus Press 810 (psi)	
Event	#4 17:59:18	0.00	0.00	830	ISIP Annulus Press 830 (psi)	
Stage	#2 18:00:20	0.00	0.91	633	PUMP	
Event	#5 18:02:56	0.18	0.00	1315	SURGE OFF	
Stage	#3 18:03:18	0.63	73.96	27	PUMP	
Event	#6 18:20:35	2.47	0.00	862	ISIP Annulus Press 862 (psi)	
Stage	#4 18:24:26	0.00	35.80	702	PUMP	
Event	#7 18:27:48	0.15	0.00	941	ISIP Annulus Press 941 (psi)	
Event	#8 18:28:10	0.00	0.00	877	Stop Pumping	
Event	#9 18:33:13	0.00	0.00	705	5 Min Shutin Pres. Annulus P	ress 705 (psi)
Event	#10 18:36:42	0.00	0.00	3	End Job	

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

## STAGE SUMMARY

### Stage Times

Stage	Start Time	End Time	Elapsed Time
1	17:47:34	18:00:20	00:12:46
2	18:00:20	18:03:18	00:02:58
3	18:03:18	18:24:26	00:21:08
4	18:24:26	18:36:42	00:12:16
Total	17:47:34	18:36:42	00:49:08

### AVERAGES OR VOLUMES PER STAGE -- Planned Volume vs. Actual Volume

Stage	Planned Cl Volume (bbl)	Clean Volume (bbl)
1	0.00	4.36
2	0.00	0.91
3	0.00	73.96
4	0.00	35.80
Tot/Avg	0.00	115.02

### AVERAGES OR VOLUMES PER STAGE -- Strip Chart Variables

Stage	Annulus Pressure (psi)	Clean Rate (bpm)	Slurry Rate (bpm)
1	955	0.44	0.44
2	1157	0.31	0.31
3	1006	4.06	4.06
4	1275	10.04	10.04
Tot/Avg	1026	3.05	3.05

### MAXIMUM VALUE PER STAGE -- Strip Chart Variables

Stage	Annulus Pressure (psi)	Clean Rate (bpm)	Slurry Rate (bpm)
1	1432	1.85	1.85
2	1465	1.50	1.50
3	1250	10.16	10.16
4	1396	12.08	12.08
Max Job	1465	12.08	12.08

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

DATA LOGISTICS

TIME	Annulus Pr (psi)	Clean Rate (bpm)	Slurry Rt (bpm)	Stage Vol (bbl)	Job Volume (bbl)	BHP(Calc) (psi)	RHP
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17:47:28 Event #1 Start Job

17:47:34 Stage #1 LOAD AND BREAK FORMATION

17:47:53	24	0.19	0.00	0.25	0.25	725	0
17:48:23	318	0.54	0.54	0.41	0.42	883	0

17:48:46 Event #2 Break Formation Annulus Press 1197 (psi) Clean Rate 1.33 (bpm)

17:48:51	1099	0.12	0.12	0.52	0.53	1687	3
17:49:21	992	0.12	0.12	0.61	0.61	1580	3
17:49:51	978	0.44	0.44	0.78	0.78	1548	11
17:50:21	1368	0.77	0.77	1.26	1.26	1929	26
17:50:51	1389	0.25	0.25	1.40	1.41	1969	8
17:51:21	1374	0.19	0.19	1.51	1.51	1958	6
17:51:51	1381	0.18	0.18	1.60	1.60	1965	6
17:52:21	986	0.00	0.00	1.65	1.66	1614	0

17:52:27 Event #3 ISIP Annulus Press 810 (psi)

17:52:49	589	0.00	0.00	1.65	1.66	1218	0
17:53:19	331	0.00	0.00	1.65	1.66	960	0
17:53:49	190	0.00	0.00	1.65	1.66	916	0
17:54:19	121	0.00	0.00	1.65	1.66	750	0
17:54:49	1098	0.92	0.92	1.76	1.76	1657	25
17:55:19	1423	0.53	0.53	2.23	2.23	1994	19
17:55:49	1411	0.52	0.52	2.48	2.48	1983	18
17:56:19	1355	0.54	0.54	2.74	2.74	1927	18
17:56:49	1290	0.59	0.59	3.03	3.03	1862	19
17:57:19	1288	0.57	0.57	3.33	3.33	1860	18
17:57:49	1294	0.53	0.53	3.61	3.61	1869	17
17:58:19	1256	0.56	0.56	3.88	3.88	1831	17
17:58:49	1215	0.60	0.60	4.17	4.17	1790	18

17:59:18 Event #4 ISIP Annulus Press 830 (psi)

17:59:18	830	0.00	0.00	4.36	4.36	1459	0
17:59:47	756	0.00	0.00	4.36	4.36	1384	0
18:00:17	642	0.00	0.00	4.36	4.36	1271	0

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

TIME	Annulus Pr (psi)	Clean Rate (bpm)	Slurry Rt (bpm)	Stage Vol (bbl)	Job Volume (bbl)	BHP(Calc) (psi)	HHP
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==== Stage Total 4.36 (bbl) ===

18:00:20 Stage #2 PUMP

18:00:45	1465	0.73	0.73	0.36	4.72	2039	26
18:01:15	1359	0.19	0.19	0.50	4.86	1951	6
18:01:45	1313	0.16	0.16	0.59	4.95	1907	5
18:02:15	1319	0.15	0.15	0.66	5.02	1913	5
18:02:45	1317	0.16	0.16	0.74	5.10	1911	5

18:02:56 Event #5 SURGE OFF

18:03:13	13	0.72	0.72	0.85	5.21	646	0
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==== Stage Total 0.91 (bbl) ===

18:03:18 Stage #3 PUMP

18:03:41	1115	1.05	1.05	0.32	5.60	1685	29
18:04:11	1108	1.10	1.10	0.87	6.14	1679	30
18:04:41	1082	1.11	1.11	1.42	6.69	1655	30
18:05:11	1025	1.14	1.14	1.99	7.26	1599	29
18:05:41	1012	1.14	1.14	2.56	7.83	1588	28
18:06:11	1039	1.51	1.51	3.17	8.45	1613	39
18:06:41	1068	1.57	1.57	3.96	9.23	1645	41
18:07:11	1044	1.58	1.58	4.74	10.01	1623	40
18:07:41	1033	1.58	1.58	5.53	10.80	1616	40
18:08:11	1021	1.58	1.58	6.32	11.59	1607	40
18:08:41	1006	1.80	1.80	7.13	12.40	1593	44
18:09:11	1018	2.05	2.05	8.14	13.41	1607	51
18:09:41	1009	2.05	2.05	9.16	14.44	1603	51
18:10:11	1020	2.59	2.59	10.31	15.58	1615	65
18:10:41	1016	2.59	2.59	11.61	16.88	1617	64
18:11:11	1003	3.12	3.12	13.03	18.31	1606	77
18:11:41	994	3.17	3.17	14.58	19.85	1604	77
18:12:11	1002	3.55	3.55	16.33	21.61	1616	87
18:12:41	997	3.66	3.66	18.11	23.39	1611	89
18:13:11	1010	4.03	4.03	20.10	25.37	1621	100
18:13:41	1025	5.03	5.03	22.51	27.78	1628	126
18:14:11	1026	5.18	5.18	25.03	30.30	1627	130
18:14:41	1057	5.96	5.96	28.00	33.27	1650	154
18:15:11	1056	5.97	5.97	30.98	36.26	1649	155
18:15:41	1070	6.16	6.16	34.00	39.27	1661	162
18:16:11	1106	7.04	7.04	37.45	42.72	1686	191

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

TIME	Annulus Pr (psi)	Clean Rate (bpm)	Slurry Rt (bpm)	Stage Vol (bbl)	Job Volume (bbl)	BHP(calc) (psi)	HHP
18:16:41	1122	7.06	7.06	40.98	46.26	1702	194
18:17:11	1127	7.07	7.07	44.52	49.80	1707	195
18:17:41	1129	7.03	7.03	48.05	53.32	1709	194
18:18:11	1151	7.24	7.24	51.57	56.84	1729	204
18:18:41	1248	10.09	10.09	56.22	61.49	1784	309
18:19:11	1243	10.13	10.13	61.29	66.56	1778	309
18:19:41	1246	10.13	10.13	66.35	71.62	1782	309
18:20:11	1242	10.15	10.15	71.42	76.69	1778	309

18:20:35 Event #6 ISIP Annulus Press 862 (psi)

18:20:39	864	2.51	2.51	72.81	78.08	1475	53
18:21:09	817	0.00	0.00	73.42	78.70	1446	0
18:21:39	794	0.00	0.00	73.52	78.72	1423	0
18:22:09	774	0.02	0.02	73.67	78.94	1403	0
18:22:39	757	0.00	0.00	73.67	78.94	1386	0
18:23:09	741	0.00	0.00	73.67	78.94	1370	0
18:23:39	725	0.00	0.00	73.67	78.94	1354	0
18:24:09	710	0.73	0.73	73.92	79.19	1339	13

==== Stage Total 73.96 (bbl) ===

18:24:26 Stage #4 PUMP

18:24:37	1245	8.14	8.14	1.07	80.30	1811	248
18:25:07	1368	10.95	10.95	6.05	85.28	1890	367
18:25:37	1373	12.06	12.06	11.91	91.14	1875	406
18:26:07	1355	12.06	12.06	17.93	97.14	1857	400
18:26:37	1348	12.05	12.05	23.95	103.18	1850	398
18:27:07	1355	12.03	12.03	29.98	109.21	1858	400
18:27:37	1269	1.55	1.55	35.73	114.96	1895	48

18:27:48 Event #7 ISIP Annulus Press 941 (psi)

18:28:05	886	0.00	0.00	35.80	115.02	1514	0
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18:28:10 Event #8 Stop Pumping

18:28:33	848	0.00	0.00	35.80	115.02	1477	0
18:29:03	823	0.00	0.00	35.80	115.02	1452	0
18:29:33	803	0.00	0.00	35.80	115.02	1432	0
18:30:03	787	0.00	0.00	35.80	115.02	1415	0
18:30:33	768	0.00	0.00	35.80	115.02	1397	0
18:31:03	758	0.00	0.00	35.80	115.02	1386	0
18:31:33	745	0.00	0.00	35.80	115.02	1374	0

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

TIME	Annulus Pr (psi)	Clean Rate (bpm)	Slurry Rt (bpm)	Stage Vol (bbl)	Job Volume (bbl)	BHP(Calc) (psi)	HHP
18:32:03	733	0.00	0.00	35.80	115.02	1361	0
18:32:33	721	0.00	0.00	35.80	115.02	1349	0
18:33:03	709	0.00	0.00	35.80	115.02	1338	0

18:33:13 Event #9 5 Min Shutin Pres. Annulus Press 705 (psi)

18:33:31	699	0.00	0.00	35.80	115.02	1327	0
18:34:01	531	0.00	0.00	35.80	115.02	1160	0
18:34:31	164	0.00	0.00	35.80	115.02	792	0
18:35:01	7	0.00	0.00	35.80	115.02	699	0
18:35:31	5	0.00	0.00	35.80	115.02	699	0
18:36:01	3	0.00	0.00	35.80	115.02	699	0
18:36:31	3	0.00	0.00	35.80	115.02	699	0

==== Stage Total 35.80 (bbl) ===

18:36:42 Event #10 End Job

CUSTOMER: S.W.E.P.I. DATE: 10-Feb-1996  
WELL DESC: LOUD C1-19 TICKET #: 872103.4  
FORMATION: ANTRIM JOB TYPE: WATER FRAC

NOTICE: THIS REPORT IS BASED ON SOUND ENGINEERING PRACTICES, BUT BECAUSE OF VARIABLE WELL CONDITIONS AND OTHER INFORMATION WHICH MUST BE RELIED UPON, HALLIBURTON MAKES NO WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ACCURACY OF THE DATA OR OF ANY CALCULATIONS OR OPINIONS EXPRESSED HEREIN. YOU AGREE THAT HALLIBURTON SHALL NOT BE LIABLE FOR ANY LOSS OR DAMAGE, WHETHER DUE TO NEGLIGENCE OR OTHERWISE ARISING OUT OF OR IN CONNECTION WITH SUCH DATA, CALCULATIONS OR OPINIONS.

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

### CUSTOMER INFORMATION

Customer	S.W.E.P.I.	County	MONTMORENCY
Contractor	BECKMAN	Town	29N
Lease	LOUD	Section	19
Location	25954	Range	3E
Formation	ANTRIM	Permit No	49096
Job Type	WATER FRAC	Well No	C1-19
Country	U.S.A.	Field Name	ALBERT LOUD
State	MICHIGAN		

Customer Representative ALAN LOCKWOOD  
Halliburton Operator D.NELSON

### REMARKS ABOUT JOB

FRAC JOB

2-10-96

THANKS

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

### WELL CONFIGURATION INFORMATION

Packer Type: NONE Depth: 0 ft  
Bottom Hole Temp.: 60.0 Deg F

### PIPE CONFIGURATION

Wellbore Segment Number	Measured Depth (ft)	TVD (ft)	Casing ID (inch)	Casing OD (inch)	Tubing ID (inch)	Tubing OD (inch)
1	1160	1160	4.950	5.500	1.995	2.375
2	1261	1261	4.950	5.500	0.000	0.000

### PERFORATIONS

Perforation Interval	Top (ft)	Bottom (ft)	Shots per (ft)
1	1260	1261	2

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

JOB SCHEDULE  
STAGE DESCRIPTIONS

<u>Stage</u>	<u>Description</u>
1	PUMP AT CUSTOMER REQUEST

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

JOB SCHEDULE  
STAGE INFORMATION

	1	2	3	4
Planned Clean Volume (bbl)	0.00	0.00	0.00	0.00
Actual Clean Volume (bbl)	4.36	0.91	73.96	35.80
Proppant Size				
Proppant Type				
Proppant Volume Ccof (gal/lb)				
Planned Fluid Rate (bpm)	0.00	0.00	0.00	0.00
Planned Prop Conc (lb/gal)	0.00	0.00	0.00	0.00
Planned Gas Rate (bpm)				
Fluid Type	10# NaCl	10# NaCl	10# NaCl	10# NaCl
Base Fluid Density (lb/gal)	9.60	9.60	9.60	9.60
N Prime	1.0000	1.0000	1.0000	1.0000
K Prime (#s^n/ft^2)	0.000036	0.000036	0.000036	0.000036
Viscosity (cp)	1.7	1.7	1.7	1.7

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

### MISCELLANEOUS JOB PARAMETERS

Well Treated Down	Annulus
Static Column Available	No
Job Type	Gel
Gel System	9.6# BRINE
Delayed Crosslinker Used	No
Surface Earth Temperature	60.0 (Deg F)
Average Wellhead Trmt Press	1500 (psi)
Surface Slurry Temperature	50.0 (Deg F)
Bottom Hole Treating Temp	60.0 (Deg F)
Initial Bottom Hole Pressure	2100 (psi)
Wellbore Fluid Density	9.60 (lb/gal)
Wellbore Fluid n'	0.7150
Wellbore Fluid K'	0.000560 (#s^n/ft2)
Volume Used for Stage Info	Clean

Customer: S.W.E.P.I.  
Well Desc: LOUD C1-19  
Formation: ANTRIM

Date: 10-Feb-1996  
Ticket #: 872103.4  
Job Type: WATER FRAC

PROUDLY PERFORMED BY:

Employee	Emp. ID	Equipment	Equip. ID
D. NELSON	D0933	FRAC VAN II	41516
K. AKIYAMA	DS101	ARC BLENDER	53086
J. HARRIER	G1728	IRON TRK	53088
D. HIPKINS	E0194	HT-400	52609
B. FRIEND	D9401	PICKUP	94378J
M. KNOX	H1403	SAND DUMP	75736